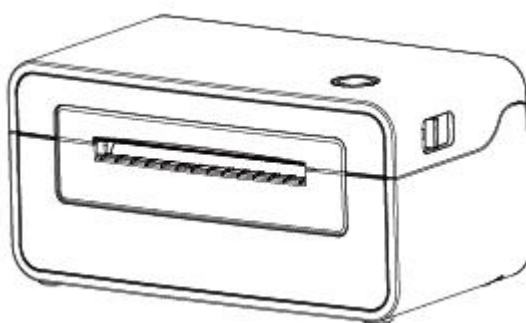




*Let Things Better
Faster and Vital*

SP410BT



User Manual

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■ Statement

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■ Warnings



This must be complied with in order to avoid damage to the human body and the equipment.



This shows the important information and tips for the printer operation.

■ Attention

Due to continuous improvement of the products, the specifications, accessories and procedures described in the manual are based on actual machines. And it may be changed without prior notice.

IMPORTANT SAFETY INSTRUCTIONS

Before using the printer, please read carefully the following safety consideration in case of bodily injury or equipment damage.

1.Safety warning



The print head will become very hot during printing, please do not touch the printhead and peripheral parts during printing and printing just finished.



Please do not touch the printhead and connectors, in case that static damages the printer head.

2.Instructions



Warnings: Violating following instructions may cause serious injury or death.

1) Do not plug several products in one porous power outlet.

- This may cause over-heat and a fire.
- If the plug is wet or dirty, dry or wipe it before using.
- If the plug does not fit perfectly to the outlet, do not plug in.
- Be sure to use only standardized porous power outlet.

2) You must use the supplied adapter.

- It is dangerous to use other adapters.

3) Do not pull the cable by pulling.

- This may damage the cable or cause a fire.

4) Do not plug in or unplug with your wet hands.

- You may be electrocuted.

5) Do not bend the cable by force or leave it under any heavy object.

- A damaged cable may cause a fire.



Note: Violating following instructions may cause slight damage of the appliance.

1) If you observe a strange smoke, odor or noise from the printer, unplug it before taking following measures.

- Switch off the printer and unplug the set from the mains.

- After the disappearance of the smoke, call your dealer to repair it.
- 2) Install the printer on the stable surface.
- If the printer falls, it may be broken and you may hurt yourself.
- 3) Use the approved accessories only and do not try to disassemble, repair or remodel it by yourself.
- Call your dealer when you need these services.
 - Do not touch the blade of auto cutter.
- 4) Do not let water or other foreign objects drop into the printer.
- If this happened, switch off and unplug the printer before calling your dealer.
- 5) Do not use the printer when it is out of order. This can cause a fire or an electrocution.
- Switch off and unplug the printer before calling your dealer.
- 6) Other considerations:
- Place the printer on a solid and even base so that it cannot fall.
 - Leave enough space around printer for operation and maintenance.
 - Keep all liquids away from the printer.
 - Do not expose the printer to high temperatures, direct sunlight or dust.
 - Ensure the printer is connected to a socket with the correct mains voltage.
 - Switch off the printer POWER supply when it's not in use for a long time.
 - To ensure the printing quality and reliability, suggest use the same quality or recommend paper supplier.
 - Please switch off the POWER supply when connect/disconnect all the ports or it will cause damage to the printer control circuit.
 - Never carry out maintenance or repair work yourself. Always contact a qualified service Technician.
 - Keep this User Manual in a place which is always easily accessible.

3.Other Precautions

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4.WEEE (Waste Electrical and Electric Equipment)



This mark shown on the product or its literature indicates that the corresponding item should not be discarded at the end of its working life with other household waste. To prevent possible harm to the environment or human health from uncontrolled waste disposal, please separate marked items from other types of waste and recycle them responsibly to promote the sustained reuse of material resources. Household users should contact either the retailer where they purchased this product, or their local government office for details of where and how they can conduct environmentally safe recycling of such items. Commercial users should contact their suppliers and check the terms and conditions of purchase contracts. This product should not be combined with other commercial waste for disposal.



Caution: This is a Class A product. In a domestic environment this product may cause radio interference in which the user may be required to take adequate measures.

CHAPTER 1 INTRODUCTION

1.1 Packing List

Unpack the printer and keep the packing materials in case you need to ship the printer in the future. Any damages exist, please contact the local dealer.

■ Standard



Printer



Power Cord



CD



USB Cable



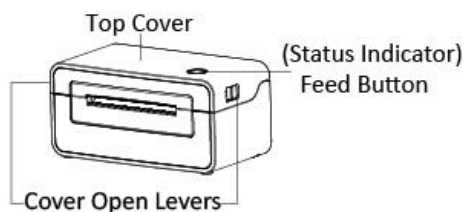
Quick Start Guide



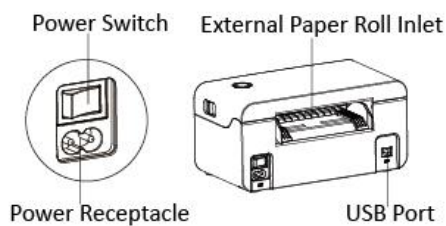
Note: The packing materials are based on the order.

1.2 Appearance and Components

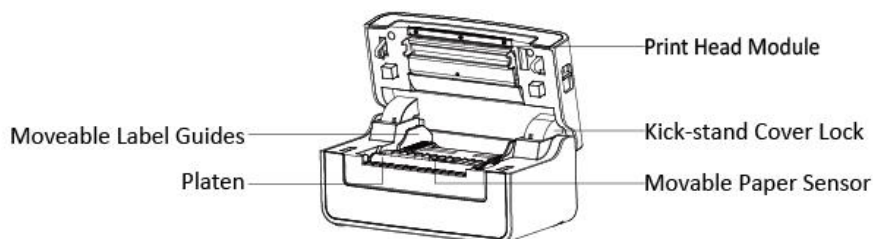
■ Front View



■ Rear View



■ Inside View



Note: The views above are for your reference. Ports vary by your choice.

1.3 Specifications

Items		Parameter
Printing	Printing method	Direct thermal
	Resolution	203dpi(8dots/mm)
	Printing speed	50-150mm/s
	Printing width	50-108mm
	Printing length	25mm - 300mm
Processor		32 bits RISC CPU
Memory	RAM	2MB
	Flash	2MB
Detection	Sensors	Paper out detection, seam label detection, black mark detection, open detection
Media	Types	Roll-fed or Fan-fed, Die-cut or Continuous label
	Width	2"(50 mm) – 4.65"(118 mm)
	Thickness	0.003"(80 μm) – 0.0087"(220 μm)
	Label roll diameter	5''(127mm) Max
	External Folding Paper	W:100mmx L:100mm- 300mm
Programming Language		TSPL
Software	Driver	Windows 2000,Vista,7,8,10
Resident Fonts		GBK 16x16 24x24dots
		ASCII 8x16, 12x24dots

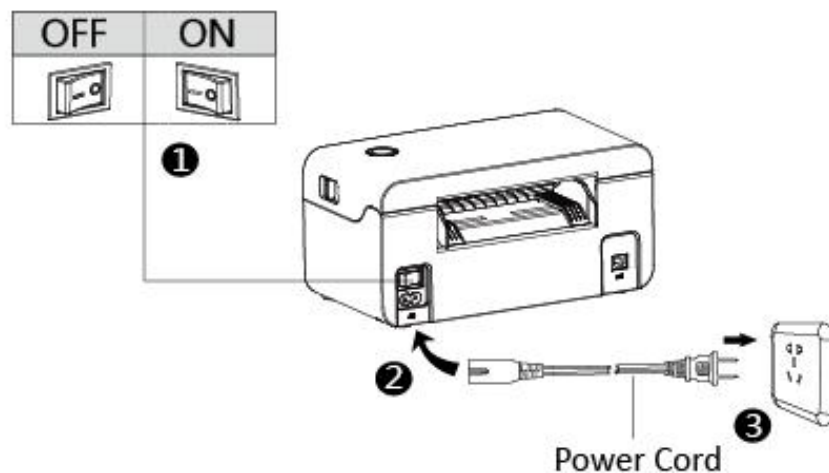
Items		Parameter
Barcode	1D	Code 39, Code 93, EAN 8/13 (add on 2 & 5), UPC A/E (add on 2 & 5), I 2 of 5, Codabar, Code 128 (subset A, B, C)
	2D	QR Code
Communication Interfaces		USB, Bluetooth
HMI		FEED button with three color lights Tear paper upwards Movable paper guides Back feed and positioning automatically Movable sensor for black label
Power		IP: AC230V+/-30V, 1.5A
Environment	Operation	41°F (5°C)-104°F (40°C), 30%-85%,non-condensing
	Storage	-4°F (-20°C)-122°F (50°C), 10%-90%,non-condensing
Physical	Dimension	112(L) x 102(W) x 217(H)mm
Characteristics	Weight	1.5Kg
Options & Accessories		External label roll holder Folding carton
Agency Approvals		CCC

CHAPTER 2 INSTALLATION & USAGE

2.1 Printer Connection

2.1.1 Power Connection

1. Make sure the printer's power switch is in the off position.
2. Connect the power cord to printer.
3. Connect the other end of power cord to the outlet.

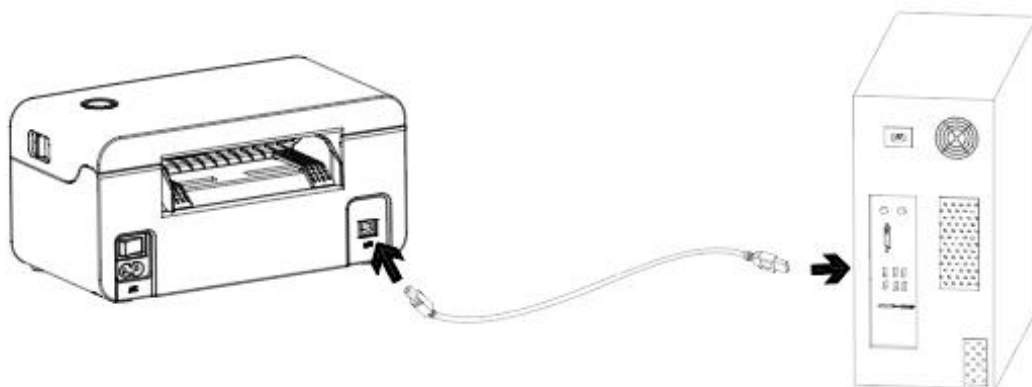


NOTE:

1. Use the original power adapter only, in case that the damage caused by charging improperly.
2. Please unplug the printer power cord if it is not in use for a long time.

2.1.2 USB Connection

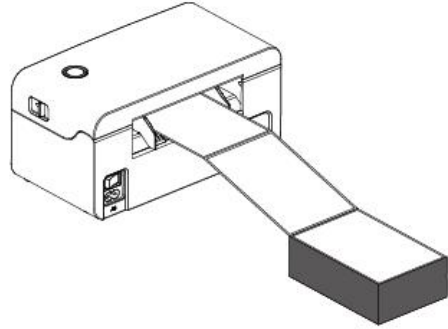
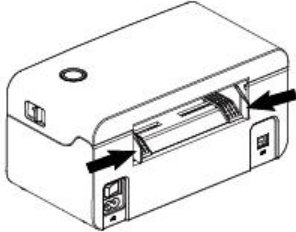
Connect the USB cable to the printer and PC.



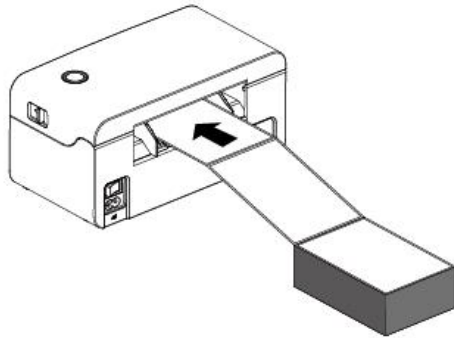
2.2 Fanfold Label Loading

■ Folding Paper Loading

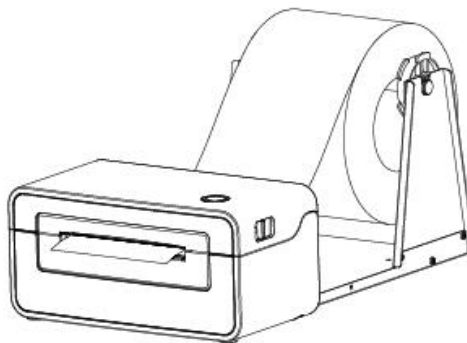
1. Turn the power on, adjust the paper guide to fit the width of paper.
2. Insert the paper into the entry slot.



3. The paper will be sucked into the paper guide automatically.



■ Roll Type Label Loading



NOTE:

- 1) When the printer is power on, the paper will be sucked into the paper guide automatically.
- 2) The roll type label holder needs to be aligned with the hooks at the bottom of the printer.

2.3 Operation Panel

1.Feed Button:

■ Turn on

In the shutdown state, turn on the power switch behind the printer, then the indicator will be light on.

■ Turn off

When the power switch is turned off, the printer shuts down and the indicator light is off. In the power-on state, turn off the power switch behind the printer, then the indicator will be light off.

■ Feed Button

1) Press the feed button, the printer sends the paper out to the specified position depending on the type of paper used. When using continuous paper, long press the feed button to send a fixed length of paper. If using label paper, press the feed button once that will send out a whole label.

2) When the printer is printing, press the feed button to pause the current printing and the light is green. press the button again to print the unfinished print task.

CHAPTER 3 MAINTENANCE & ADJUSTMENT

Adhesives and coatings of the media can transfer to the printer parts over time along the media path including the thermal print head and media sensor. This build-up can accumulate dust and debris. Failure to clean the print head, media path, and media sensor could result in inadvertent loss of labels, label jams and possible damage to the printer.



Note:

1. Make sure to turn off the printer before cleaning.
2. As the print head gets hot during printing, if want to clean the print head, turn the printer off and wait approximately 2~3 minute before commencement.
3. When cleaning the print head, do not to touch the heated portion of the print head.
Print Head is susceptible to damage from static electricity, etc. So, it is strongly recommended to wear hand gloves during cleaning progress.
4. Do not to allow the print head become scratched and/or damaged in any way.

3.1 Cleaning Print Head

1. Open the printer cover and then use the cleaning pen to clean the head in the direction from the center of the head to two sides.
2. After cleaning the head, do not use the printer until the alcohol used for cleaning evaporates completely (1~2 min) and the printer has completely dried.

3.2 Cleaning Roller and Paper Path

1. Open the printer cover and then remove the paper.
2. Remove any dust or foreign substance using dry cloth or cotton swab.
3. Soak the cloth or cotton swab in alcohol for medical use and use it to remove adhesive foreign substances or other pollution materials.
4. After cleaning the parts, do not use the printer until the alcohol evaporates completely (1~2 min) and the printer has completely dried

CHAPTER 4 LABEL PRINTER UTILITY INSTRUCTIONS

4.1 Installation Preparation

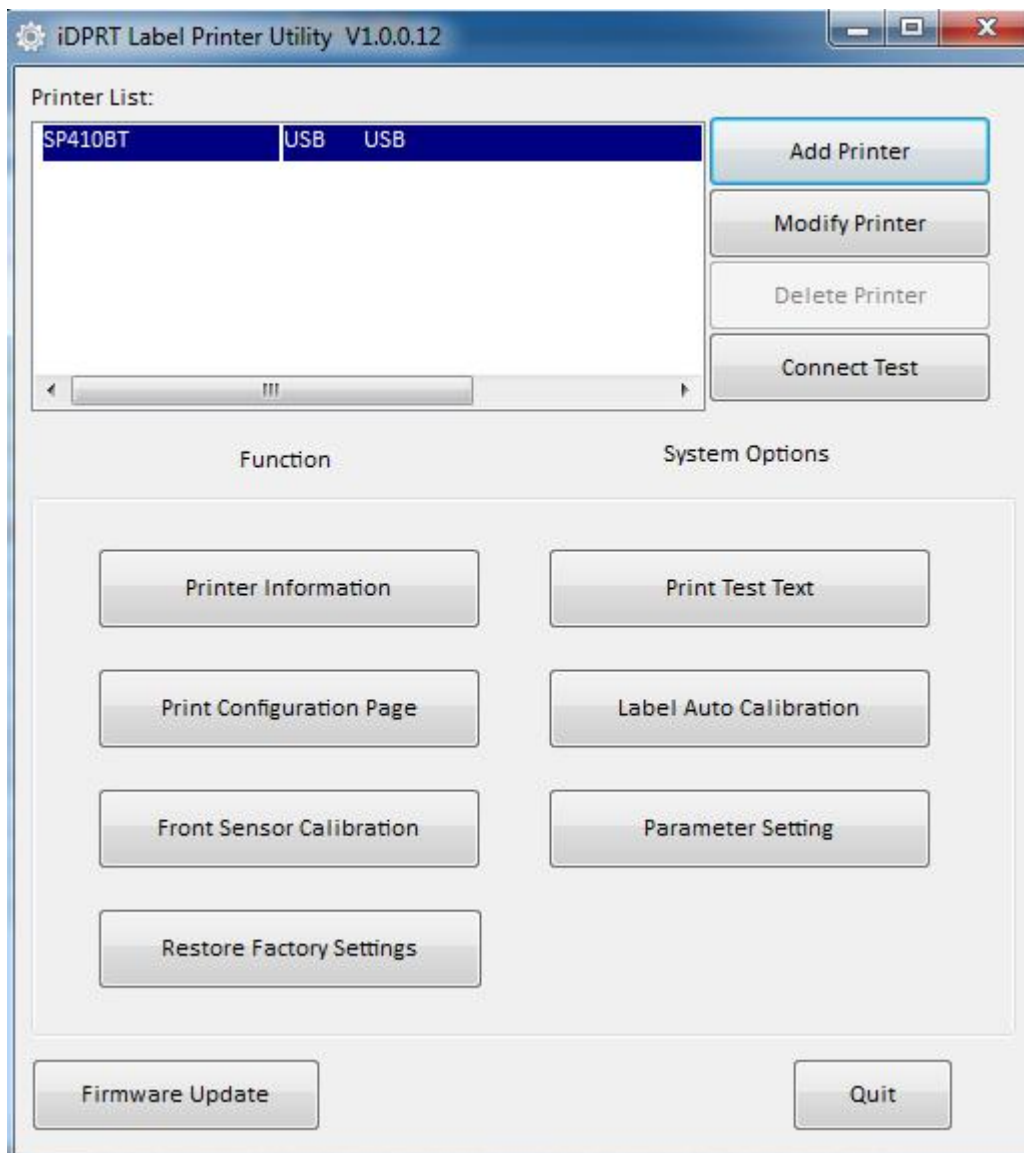
Download the utility application in www.idprt.com.

4.2 Usage



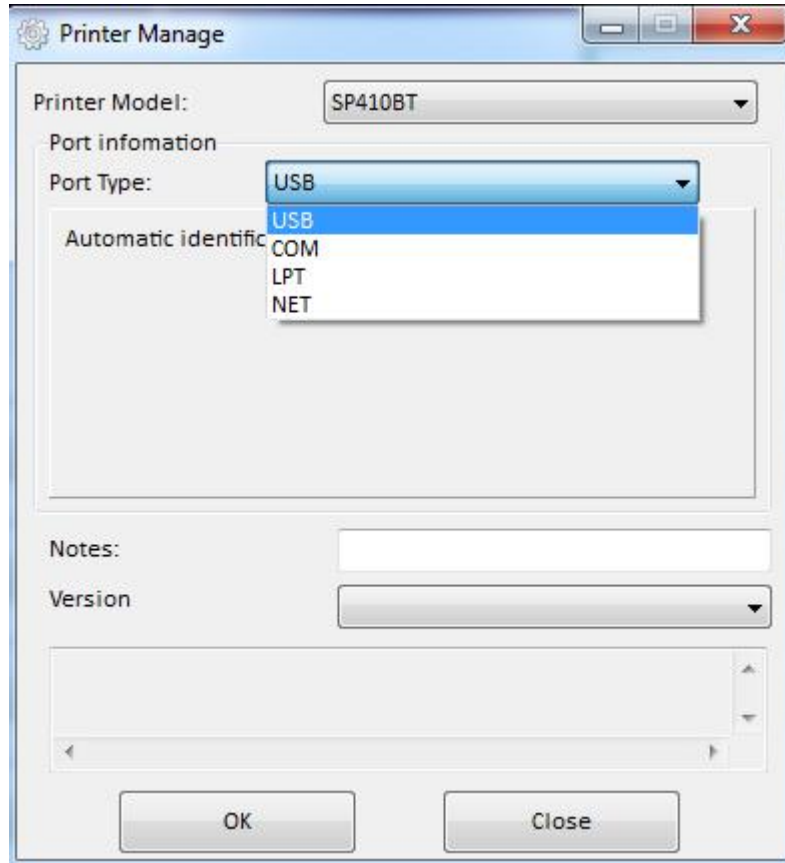
Note: the following takes Windows 7 operating system for example, which may vary depending on the operating system on your computer.

- 1.Download “iDPRT Label Printer Utility V1.0.0.12.Test01”.
- 2.Then open the “iDPRT Label Printer Utility.exe”.

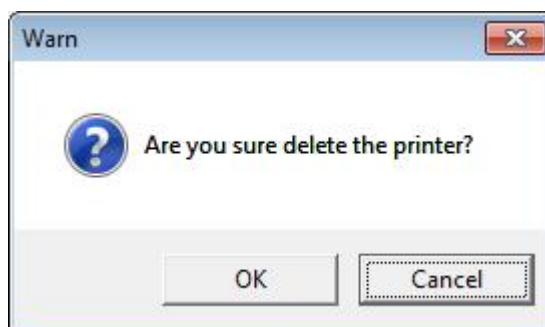


3.Add/Modify/Delete Printer, Connect Test.

- Click “Modify Printer”. Choose the printer and port (e.g. USB), then click “OK”, showed in “Printer List”.



- Click “Delete Printer”. Click “OK” to delete the printer and click “Cancel” to cancel the command.

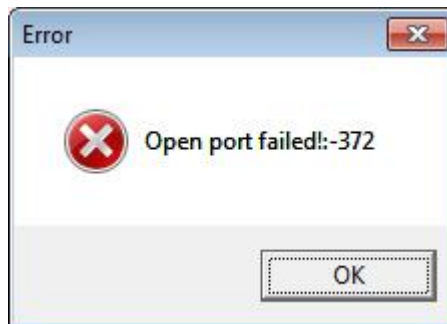


- Click “Connect Test” to test whether the connection is successful or not.

If connection succeeds, it shows as follows.



If connection fails, it shows as follows.



Note:

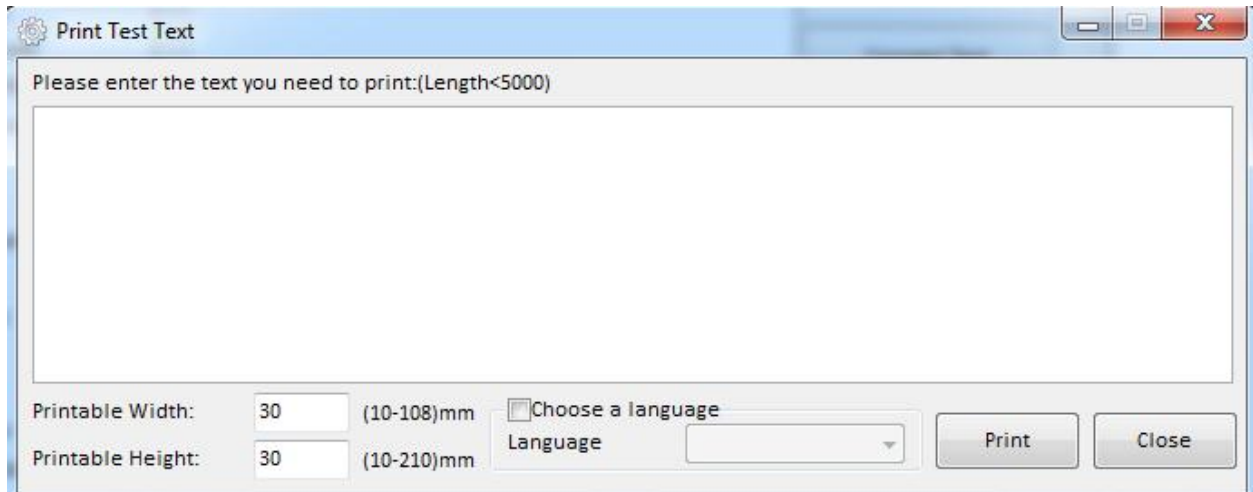
- 1) Please connect your printer to power firstly, choose one port (depend on the printer you bought) to connect to the PC. Connecting method refer to the Power Connection.
- 2) When connection fails, please check the connection or whether the port matches. (When USB port is used, it is better to make sure only one printer is connected)

4.Function.

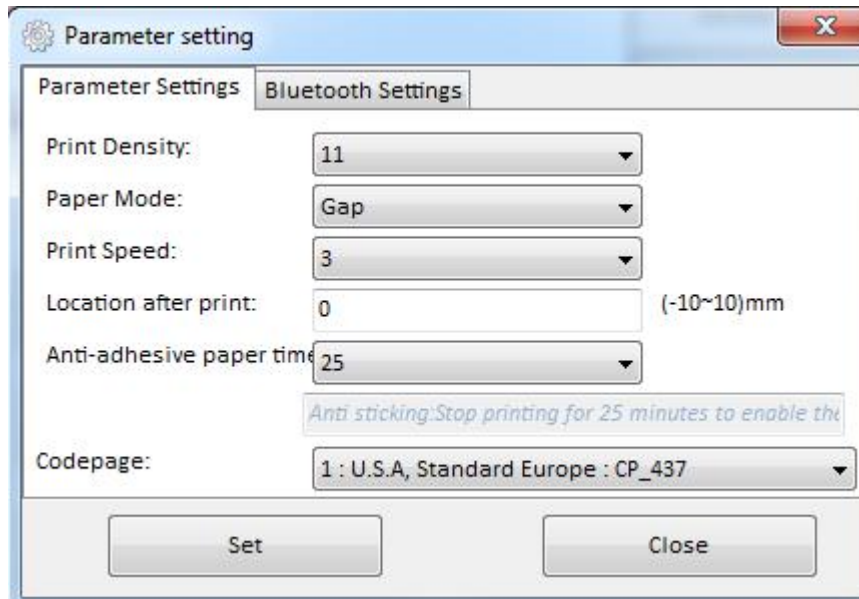
- Click “Printer Information”, showing printer information. (varies by different printers)



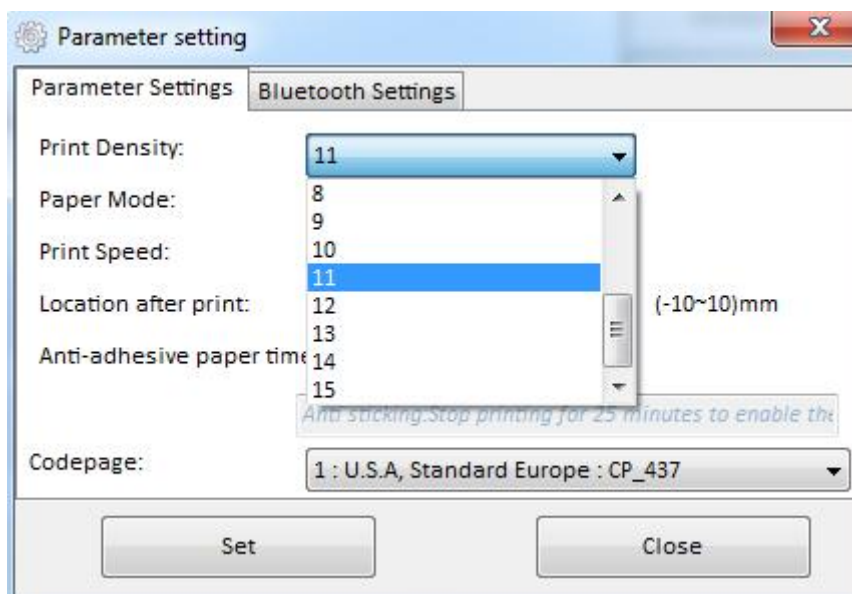
- Click “Print Test Text”. Type the text. Click “Print”, then printer starts to print the test text.



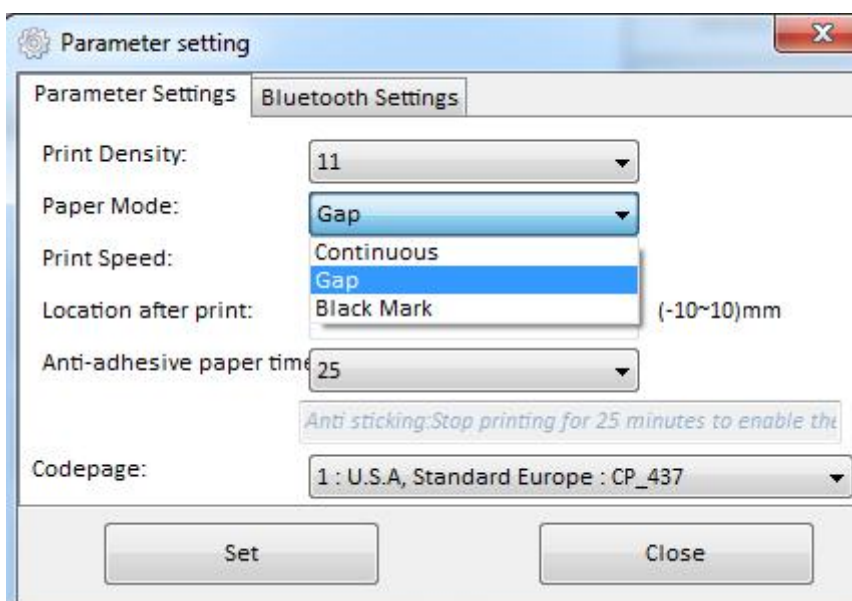
- Click “Parameter Setting”. User can set up the density, paper mode and so on.



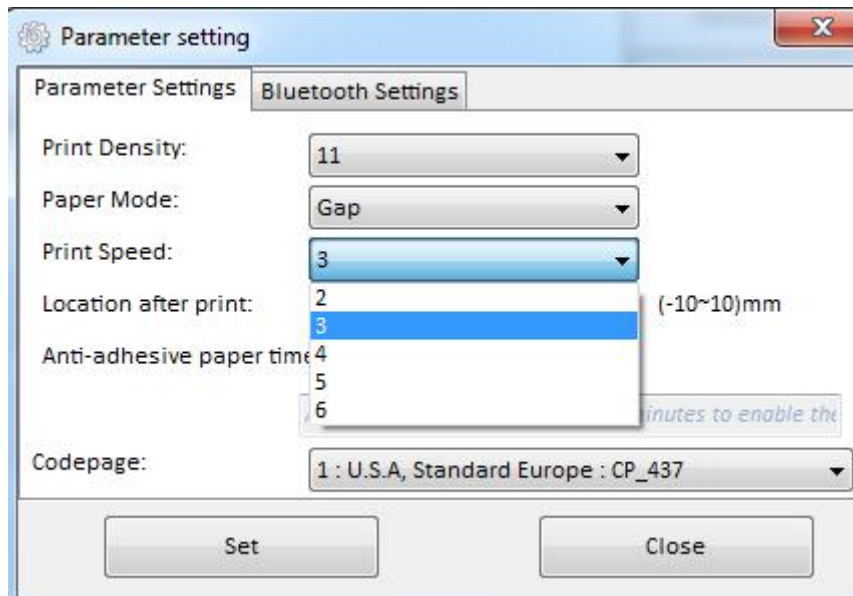
1) Print density (choose range:0~15):



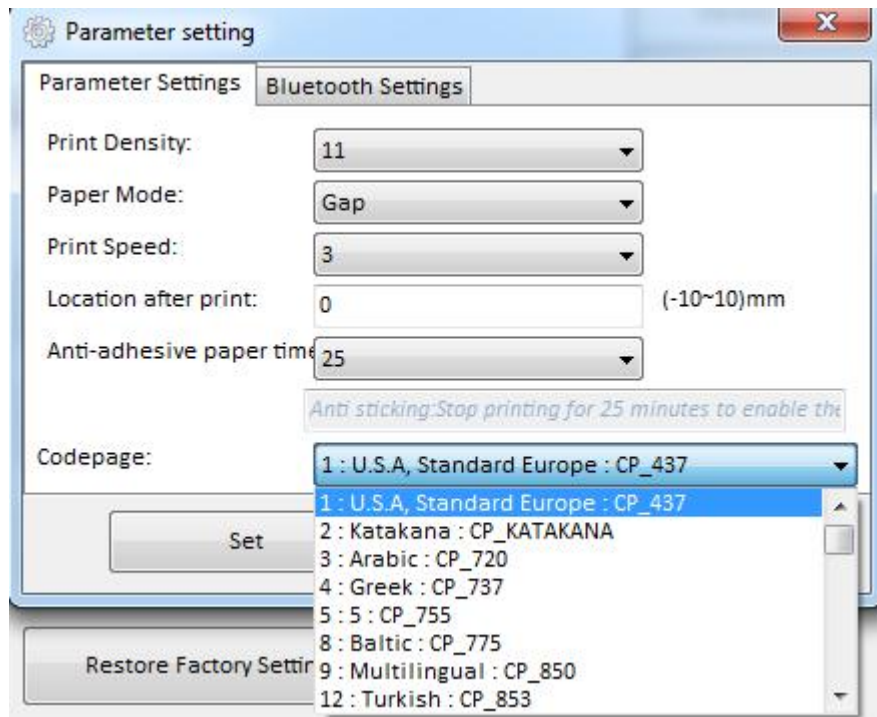
2) Paper Mode (Gap, Continuous, Black Mark):



3) Print Speed (choose range:2~6):

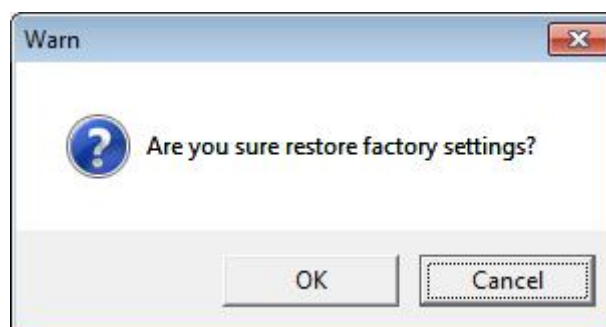


4) Codepage:



5) Click “Set” and back to the main menu.

•Click “Restore Factory Settings”. Click “OK” to restore factory settings and click “Cancel” to cancel the command.



5.Click “Quit”, and finish printer settings.

CHAPTER 5 WINDOWS DRIVER INSTRUCTION

5.1 Installation Preparation

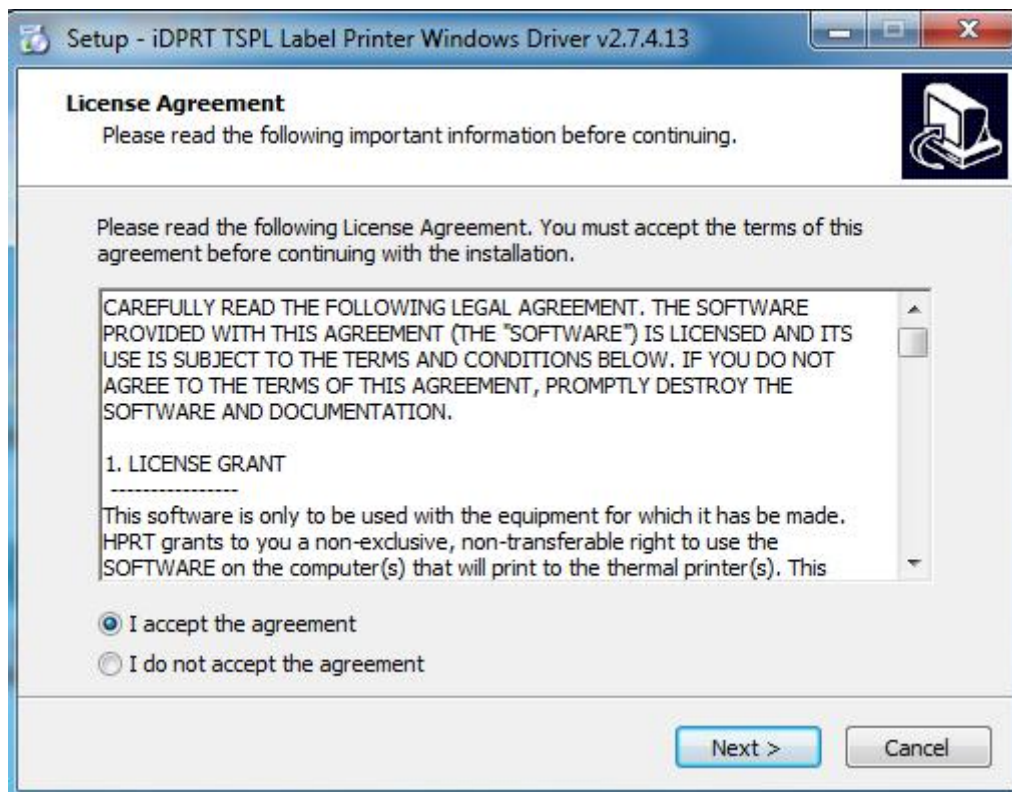
Download Windows Driver application in www.idprt.com.

5.2 Installation

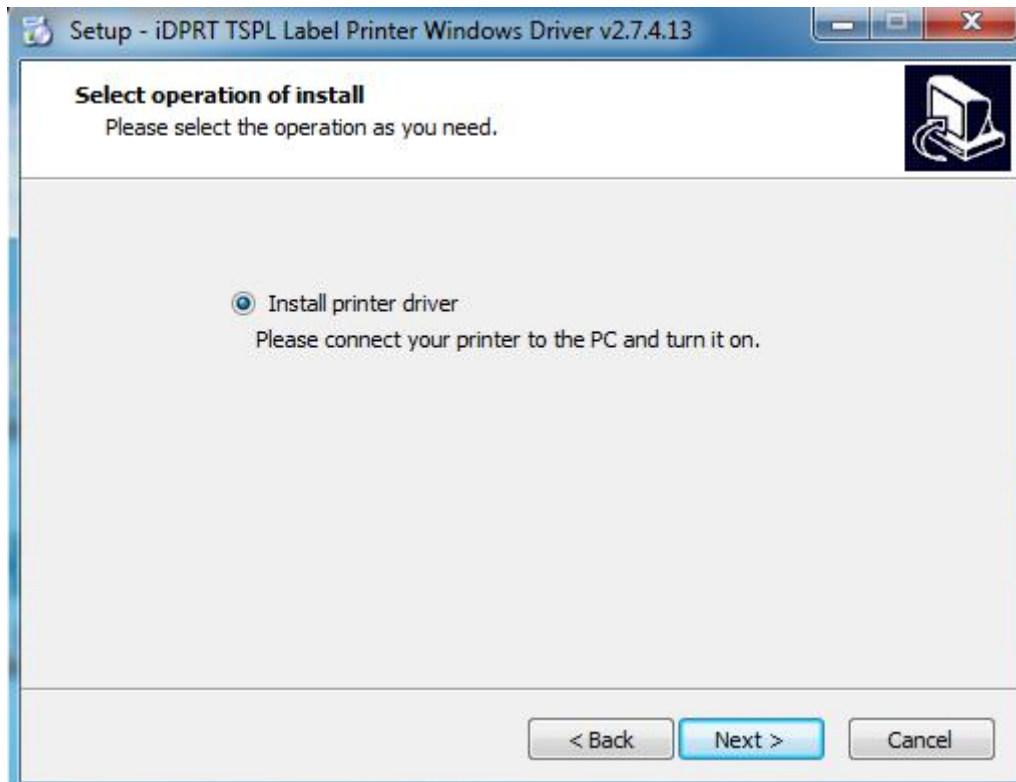


Warning: There are some differences under different operating system. Please operate it according to the tips. Recommend to close security software before installation in case of preventing installation.

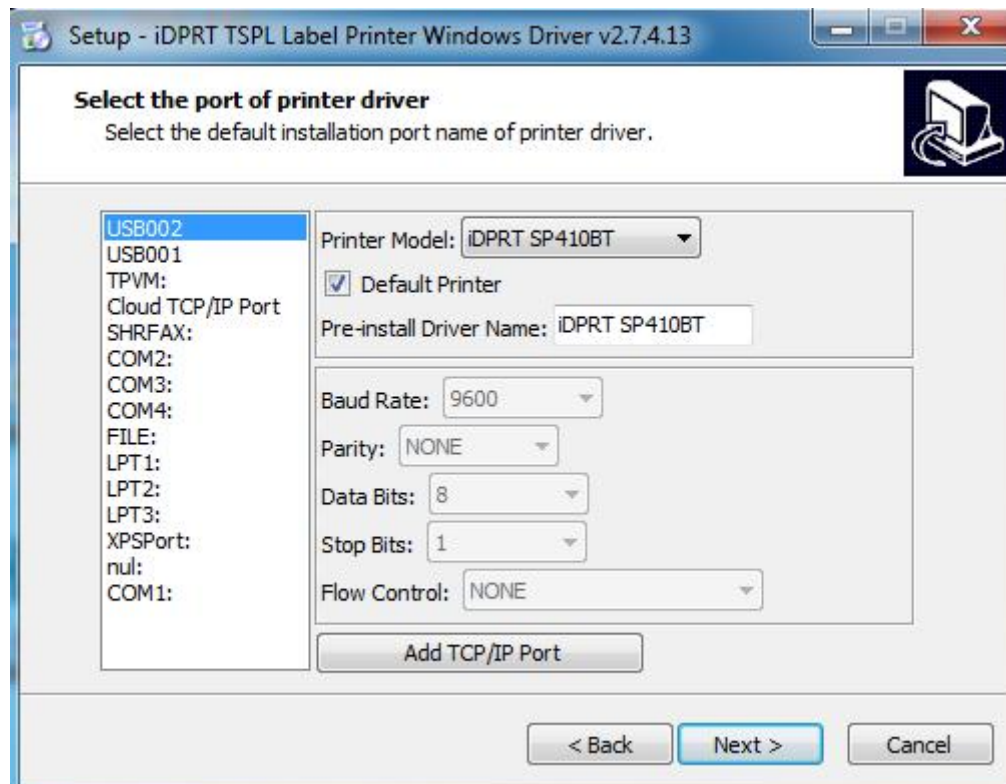
1. Select one interface to connect your printer to computer.
2. Turn on the printer and check if it is connected to computer successfully.
3. Double click Windows Driver.
4. Read and agree the license agreement. Then click "Next".



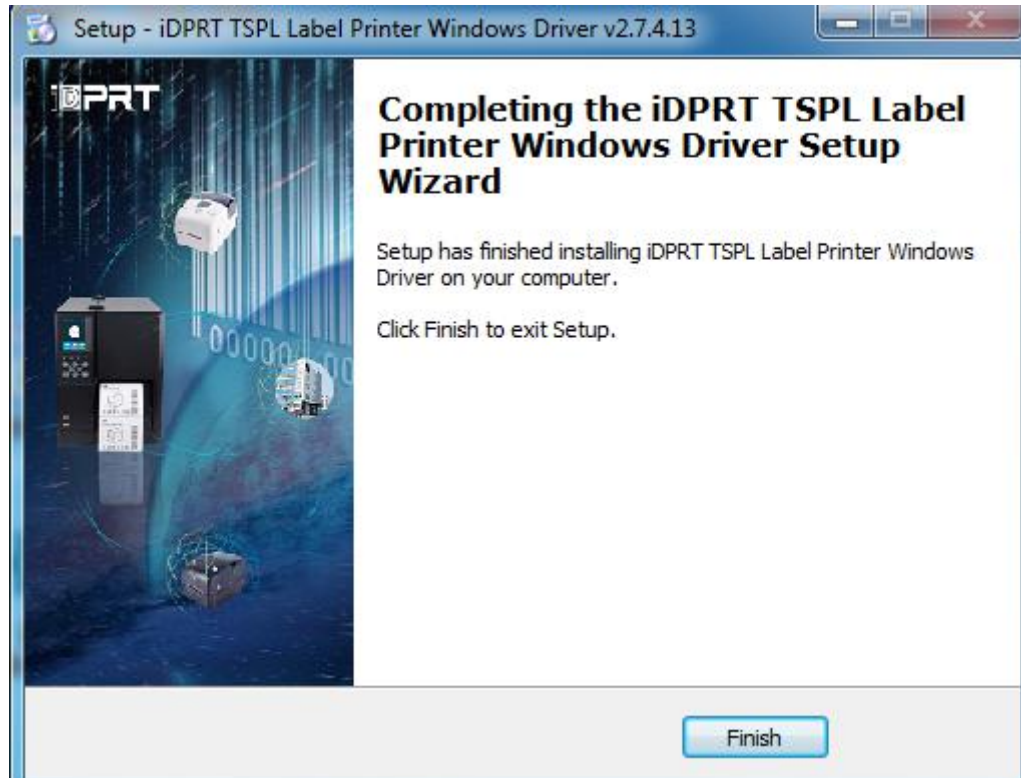
5. Choose “Install printer driver”, then click “Next”.



6. Select the default installation port name of printer driver, then click “Next”.



6.Click"Finish".



7. After installation, the icon will be found in "Start" → "Devices and Printers".



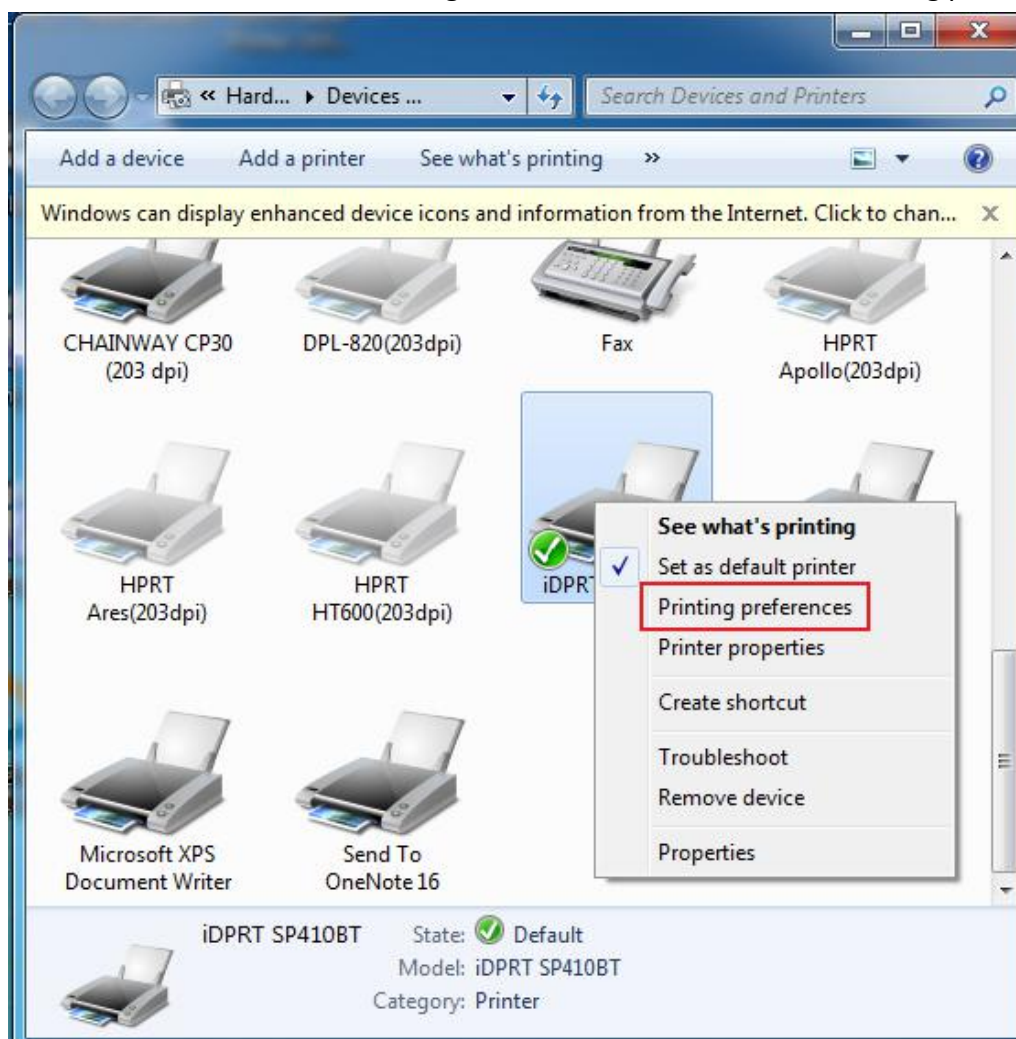
Note:

If you have already installed the driver (No matter what kind of ports), it will generate a USB port automatically when connecting the printer to computer.

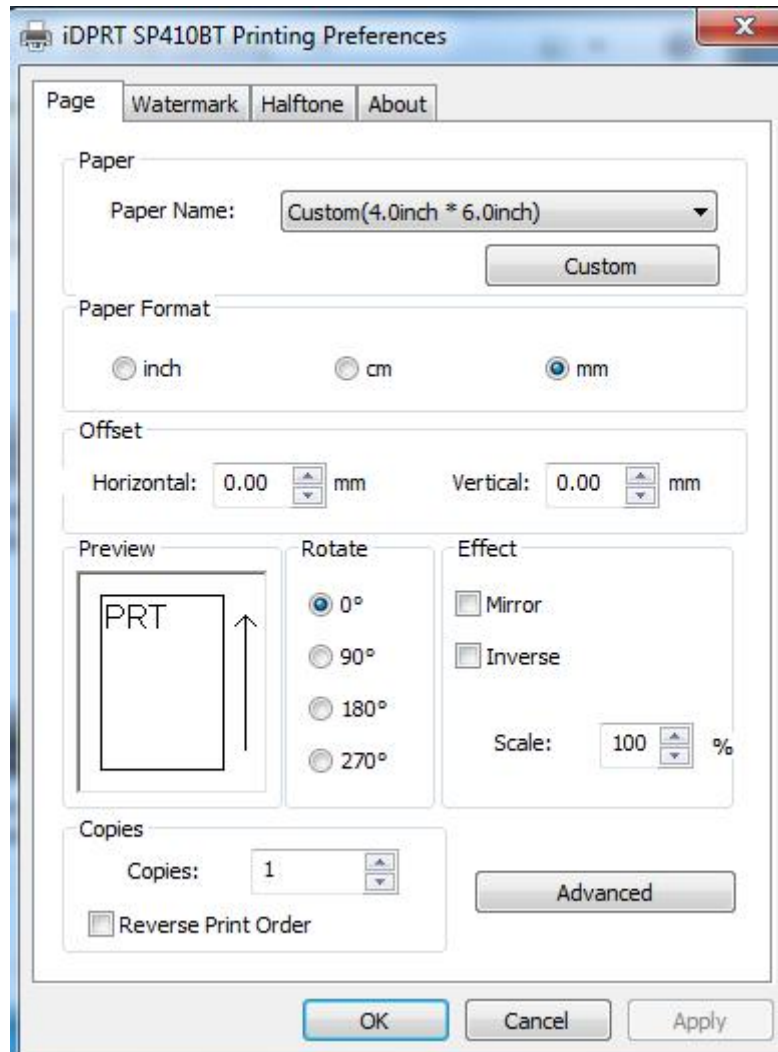
5.3 Usage

5.3.1 Printing Preferences

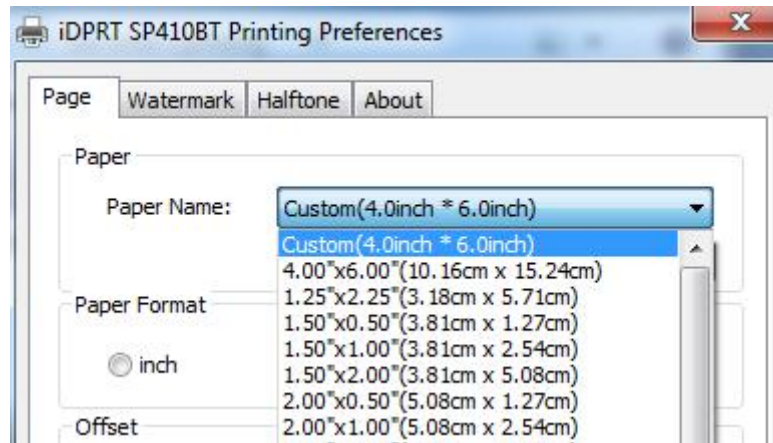
1. Click "Start" → "Devices and Printers". Right click the icon and choose "Printing preferences".



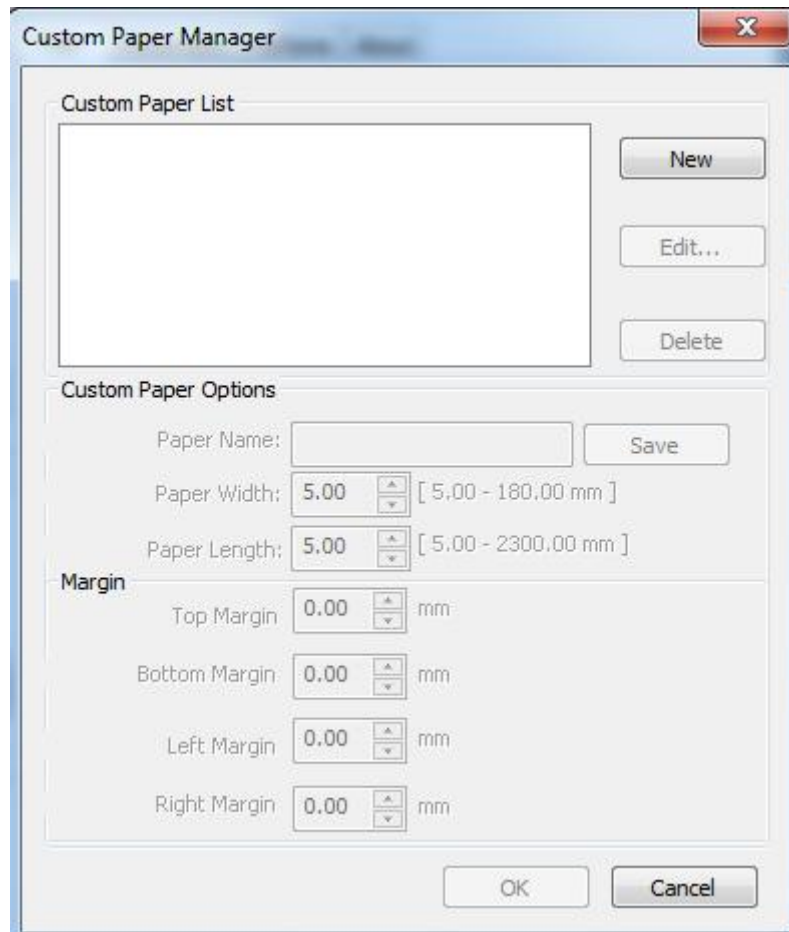
2. According to different needs, set the page.



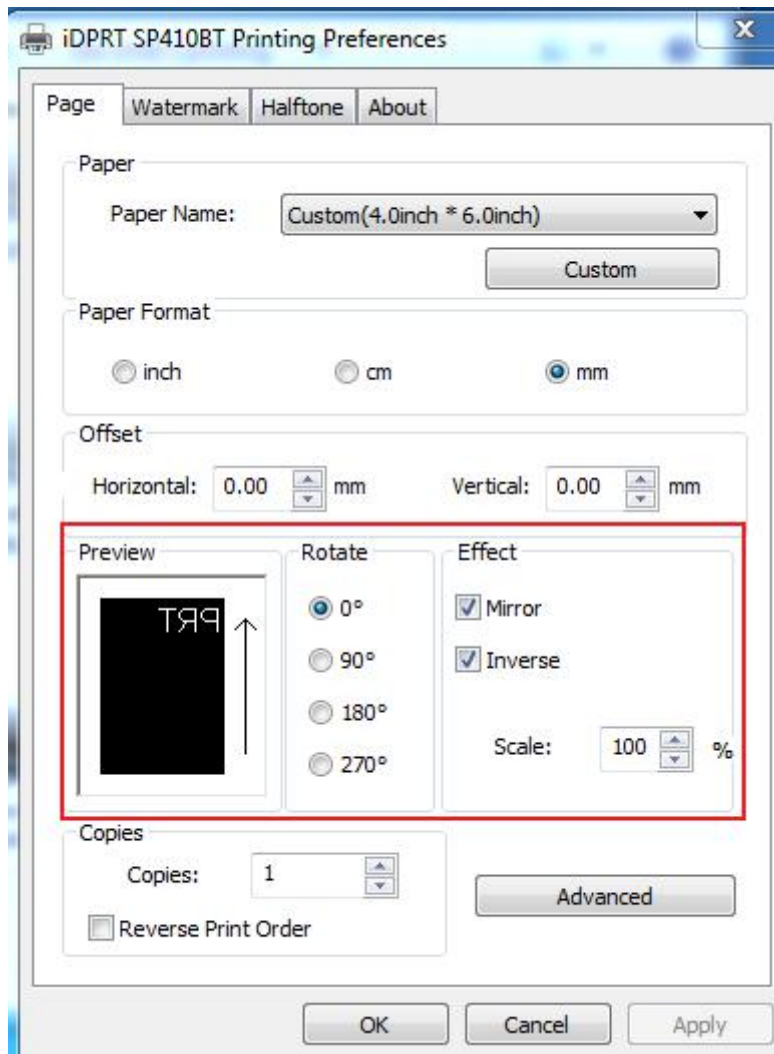
- Click “Paper Name”, then choose the paper type.



- Click “Custom” to add a new stock.

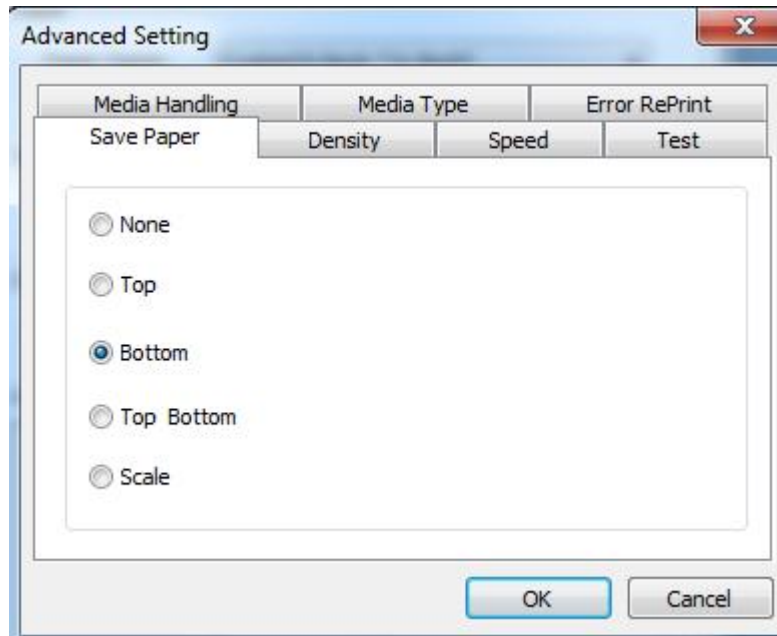


- Choose “Rotate” or “Effect”, it will be showed in the “Preview”.

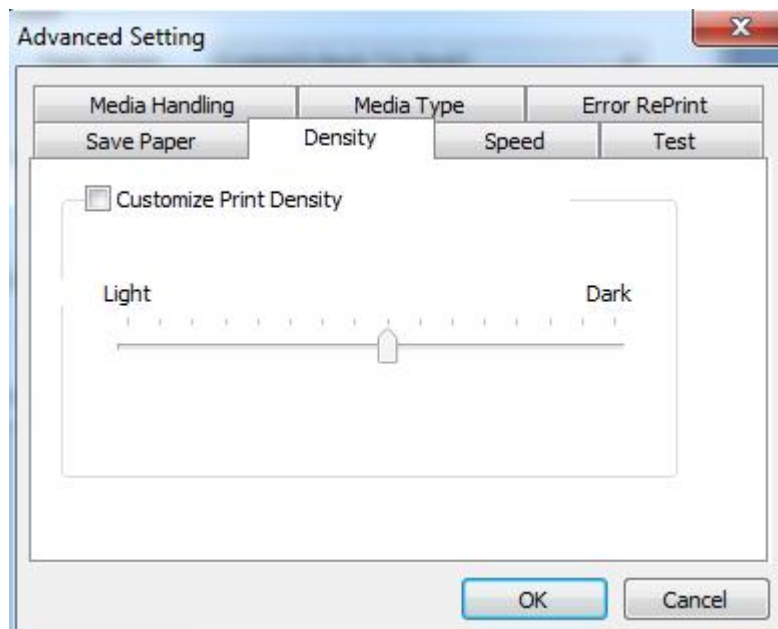


- Click “Advanced” to set “Save Paper”, “Density”, “Speed”, “Test”, “Media Handling”, “Media Type”.

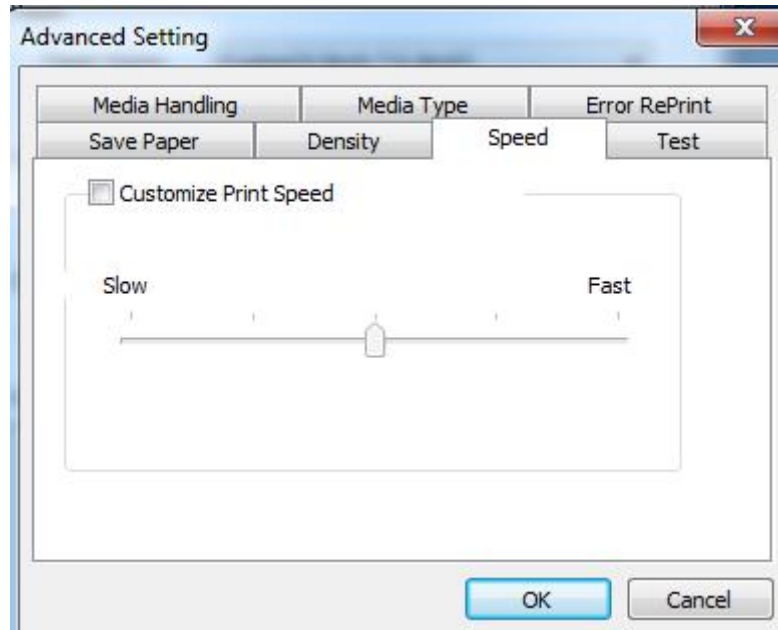
1) Save Paper



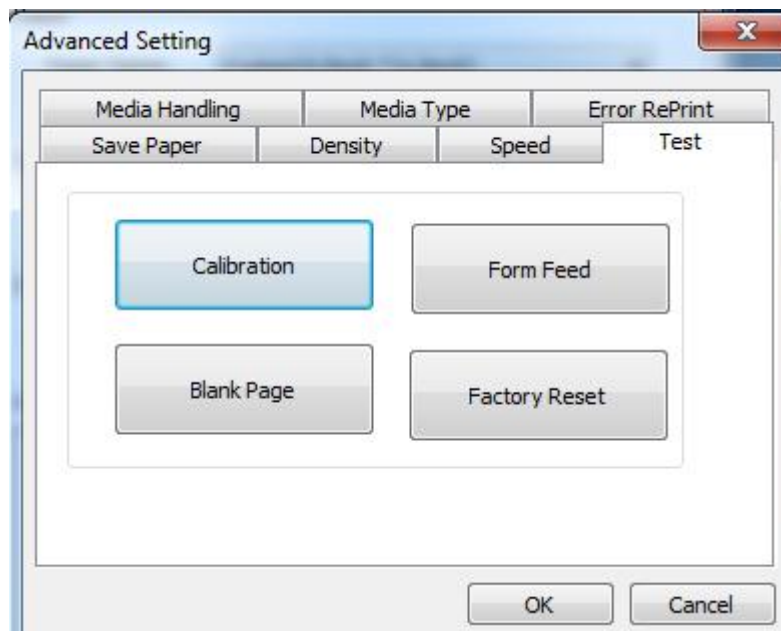
2) Density



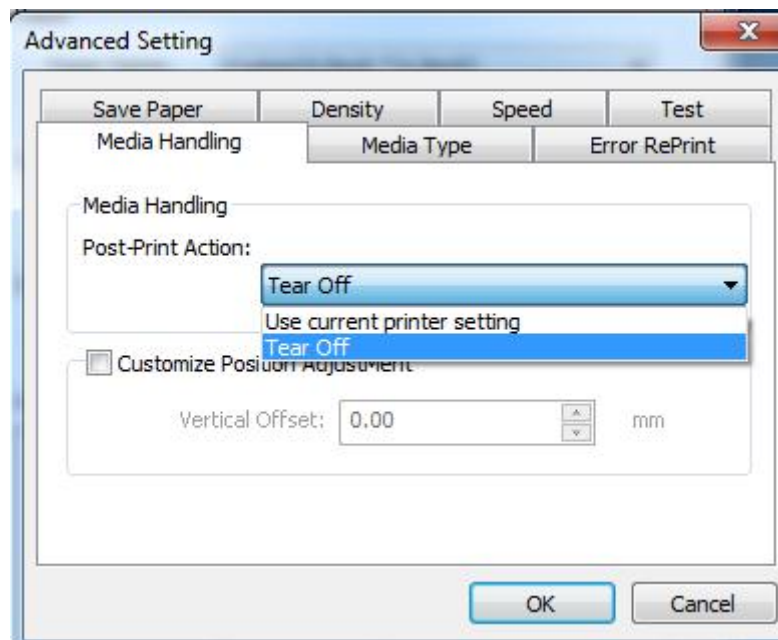
3) Speed



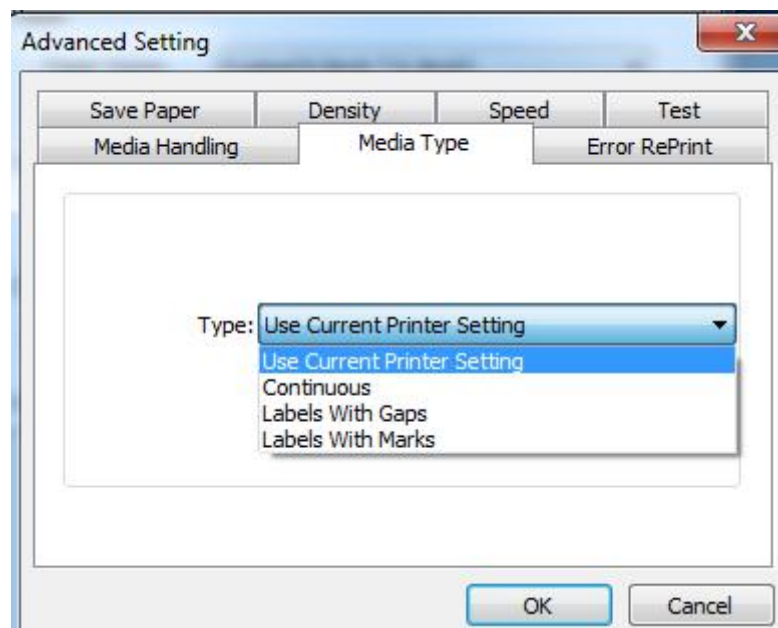
4) Test



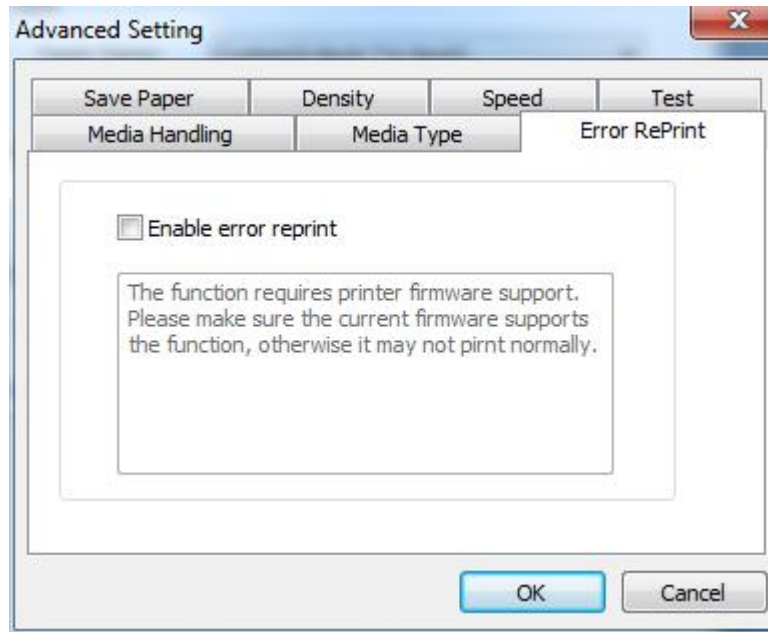
5) Media Handling



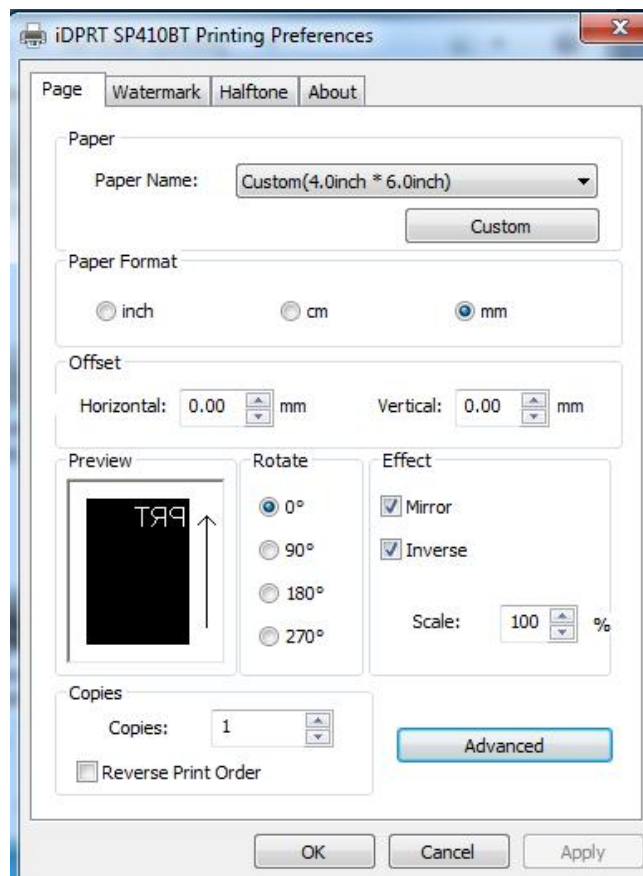
6) Media type



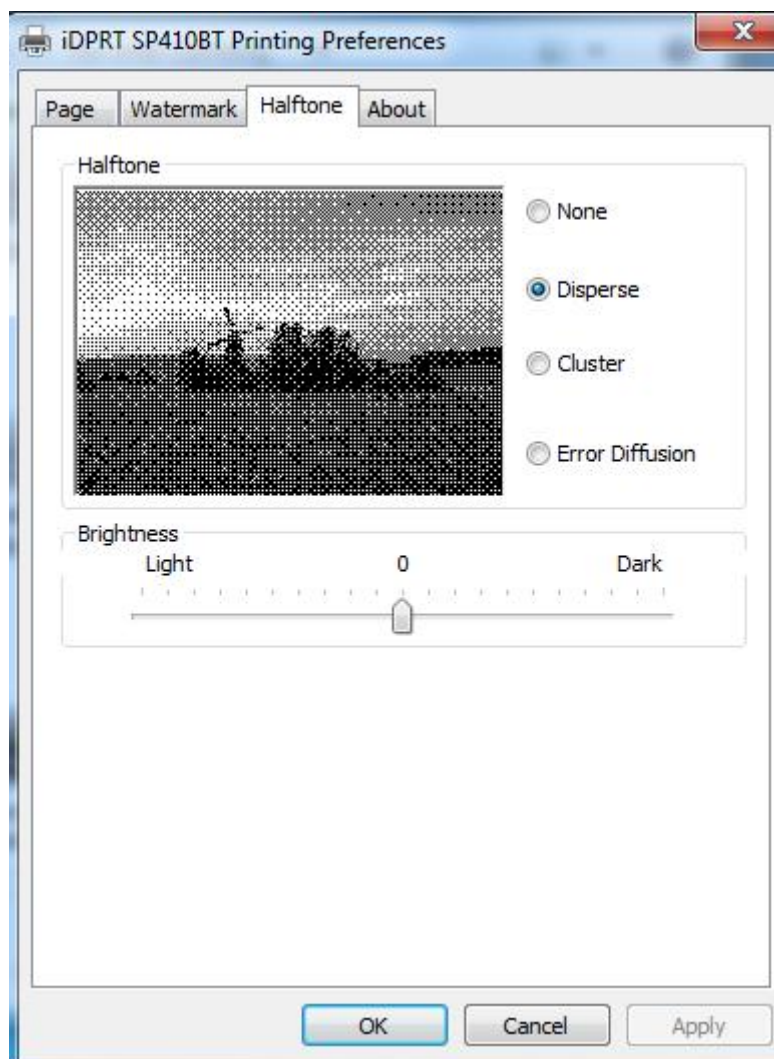
7)Error reprint



3.Click “Watermark”, it recommends to use BMP format.

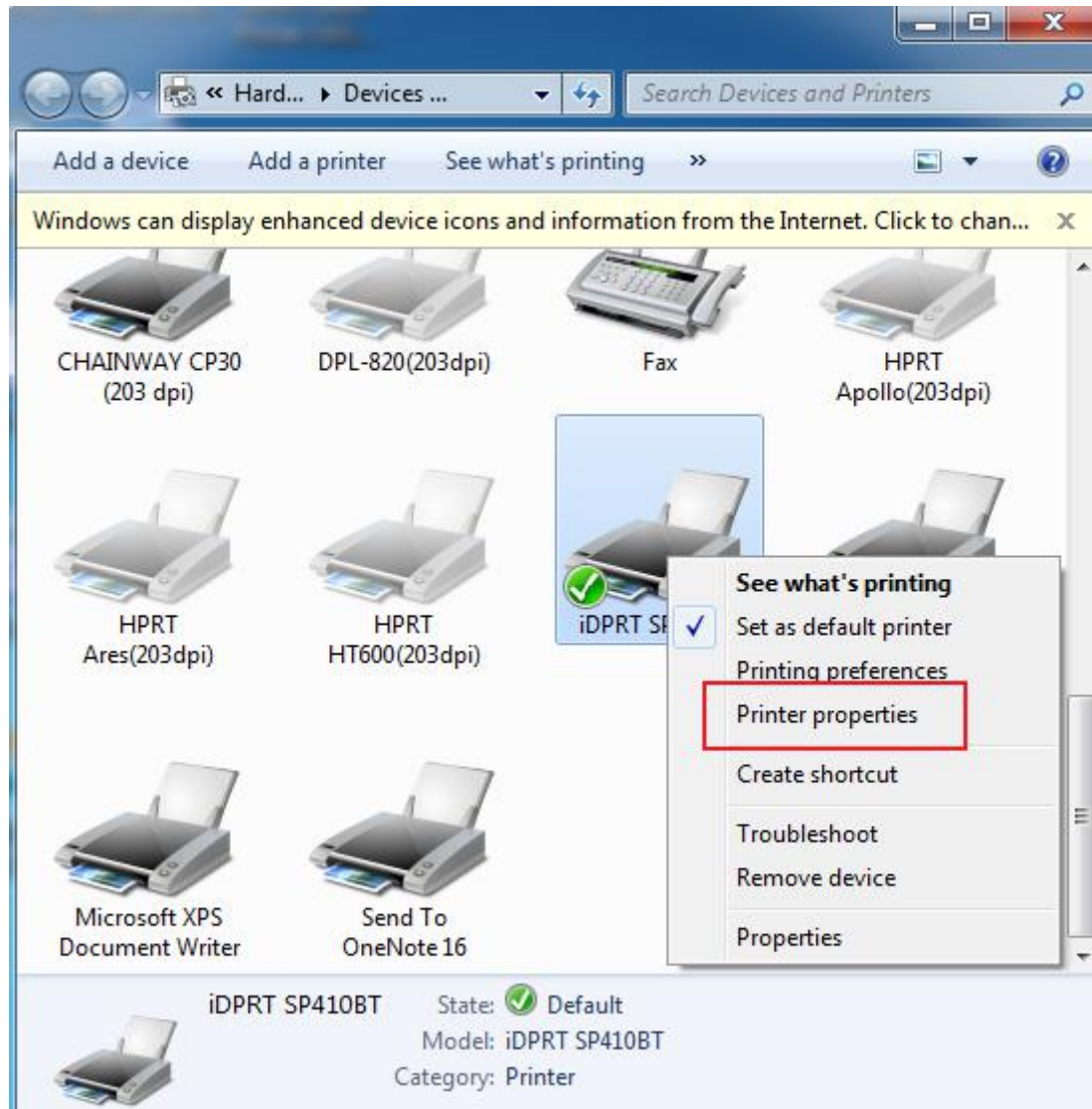


4.Click “Halftone”.

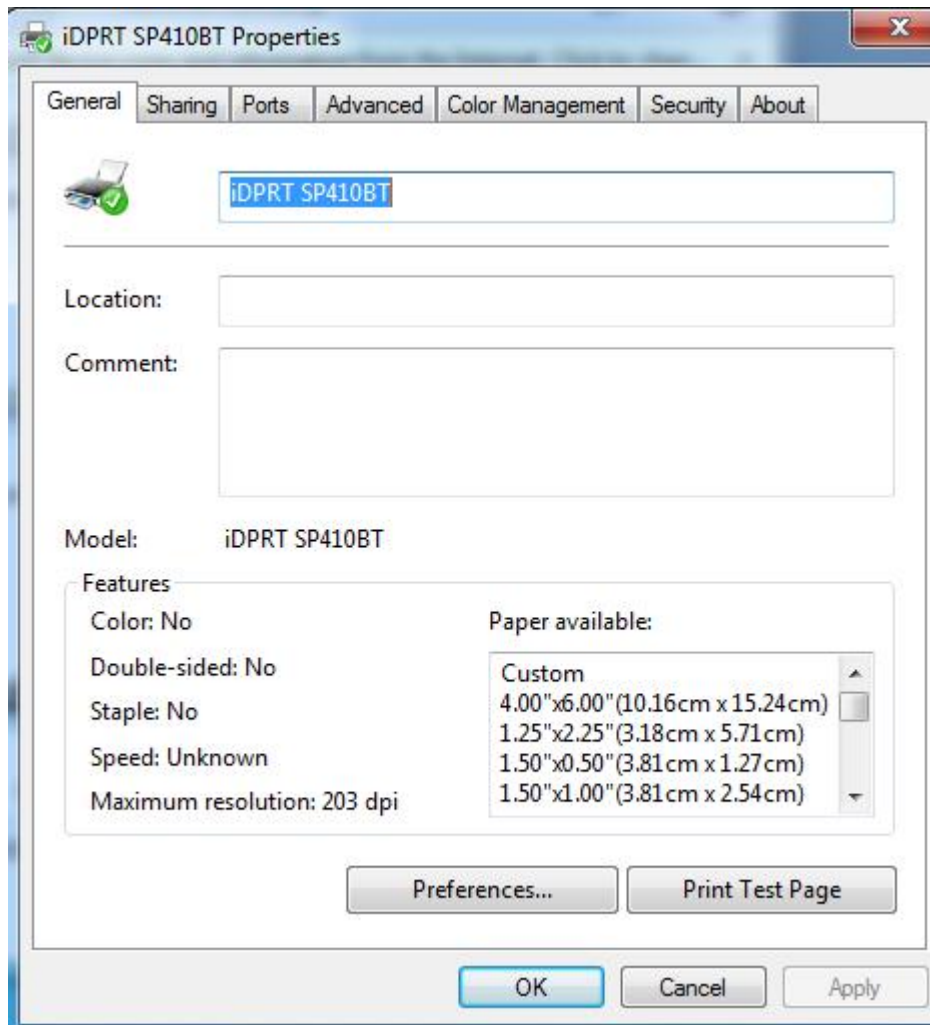


5.3.2 Printer Properties

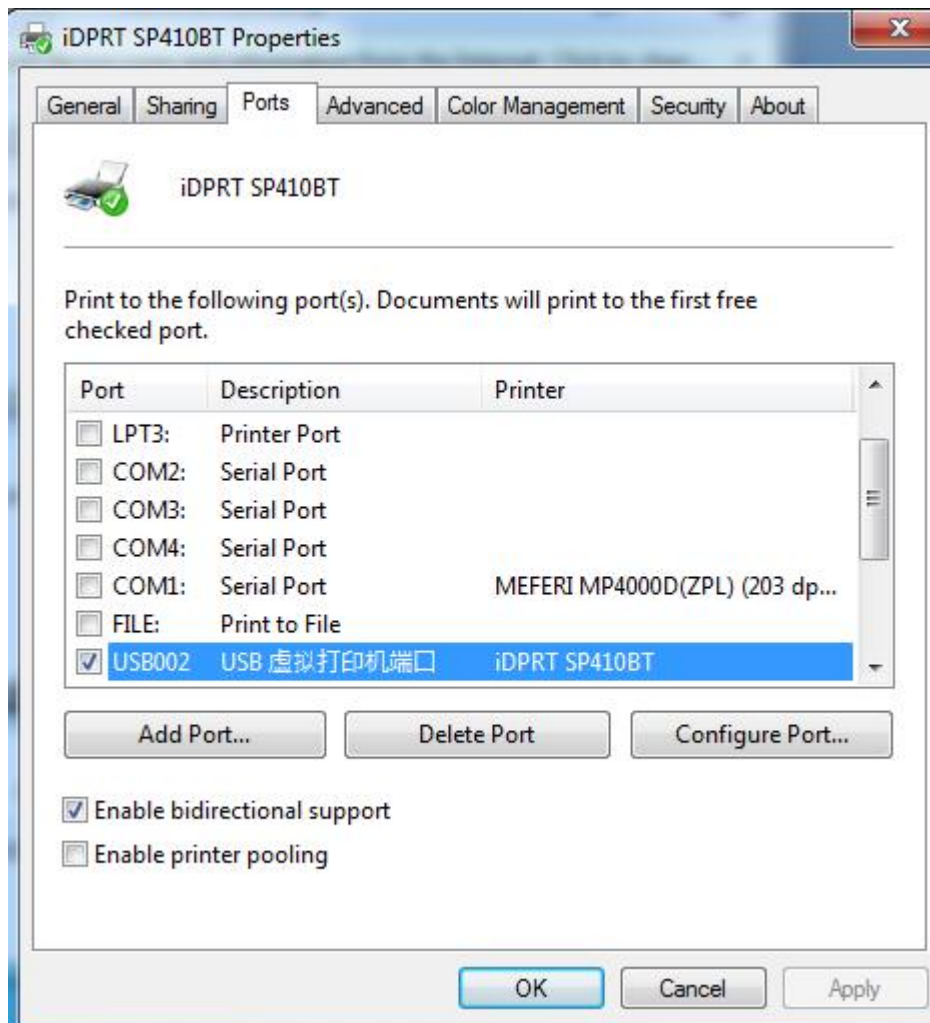
1. Click "Start" → "Devices and Printers". Right click the icon and choose "Printer properties".



2. Click “General” → “Print Test Page”, and printer will print labels with current settings.

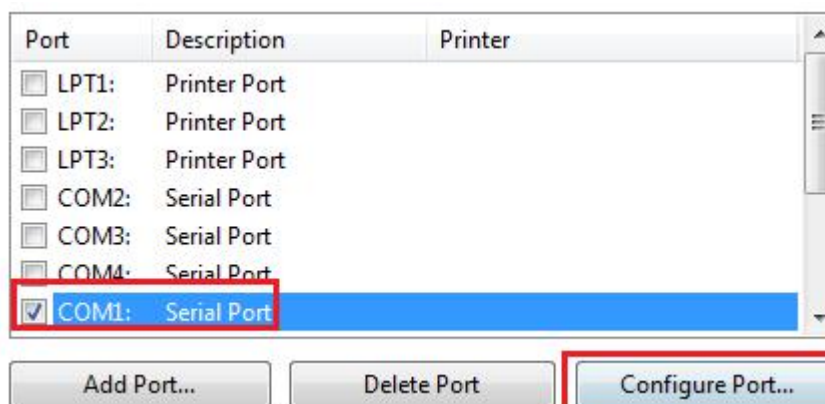


3. Click "Ports", then choose the port needed.

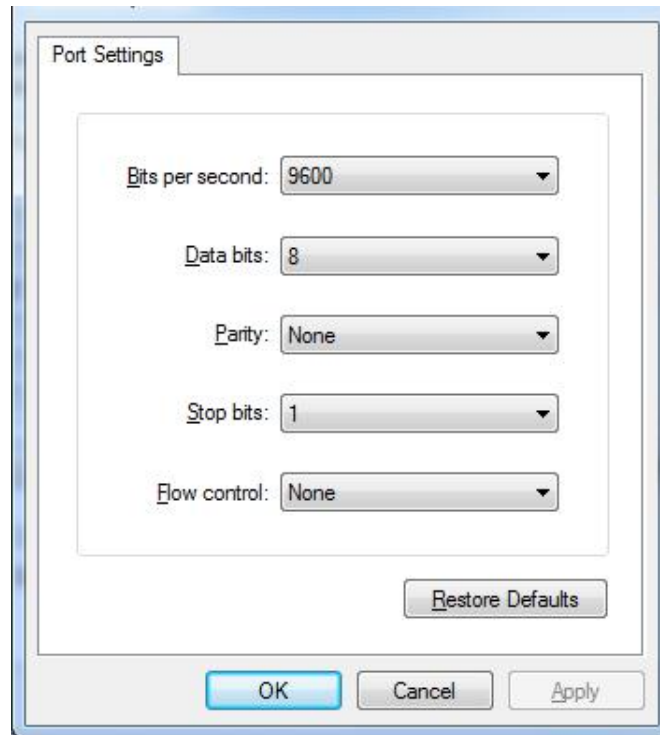


E.g. Configure the port to Serial Port.

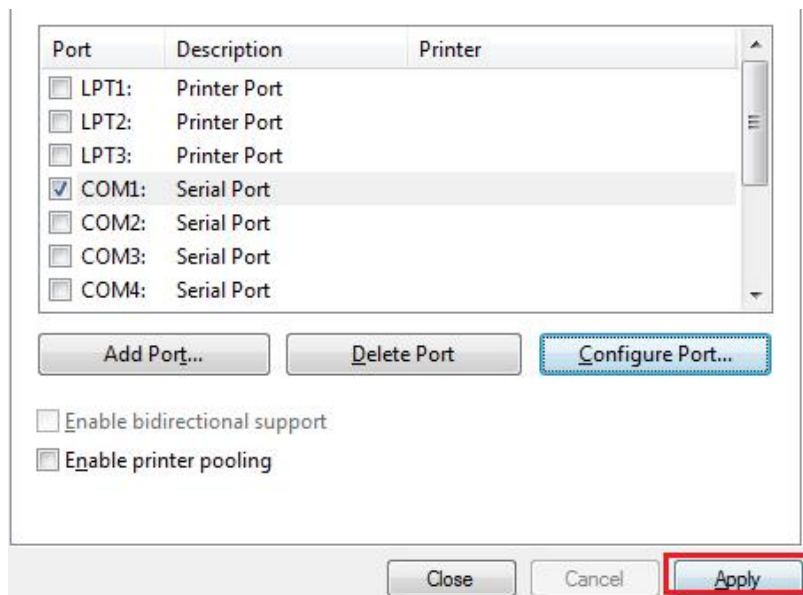
1) Choose the Serial Port (COM1), click "Configur Port".



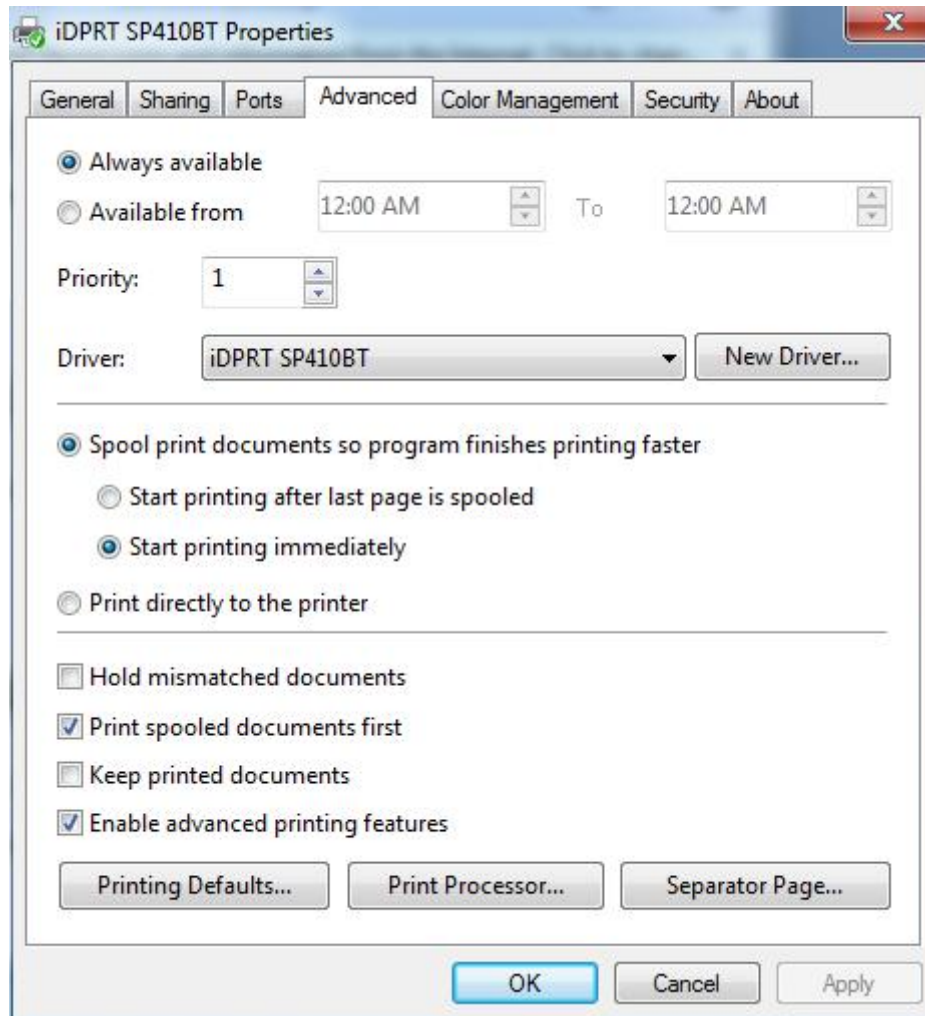
2) After opening the "Configure Port", you can view the port data by printing the self-test page and and change the information on the "port setting"(as shown in the picture) to the same port data on the self-test page. After the modification, click "OK"



3) Click "apply" to configure the new port.



4. Click “Advanced” to set the available time for the printer.

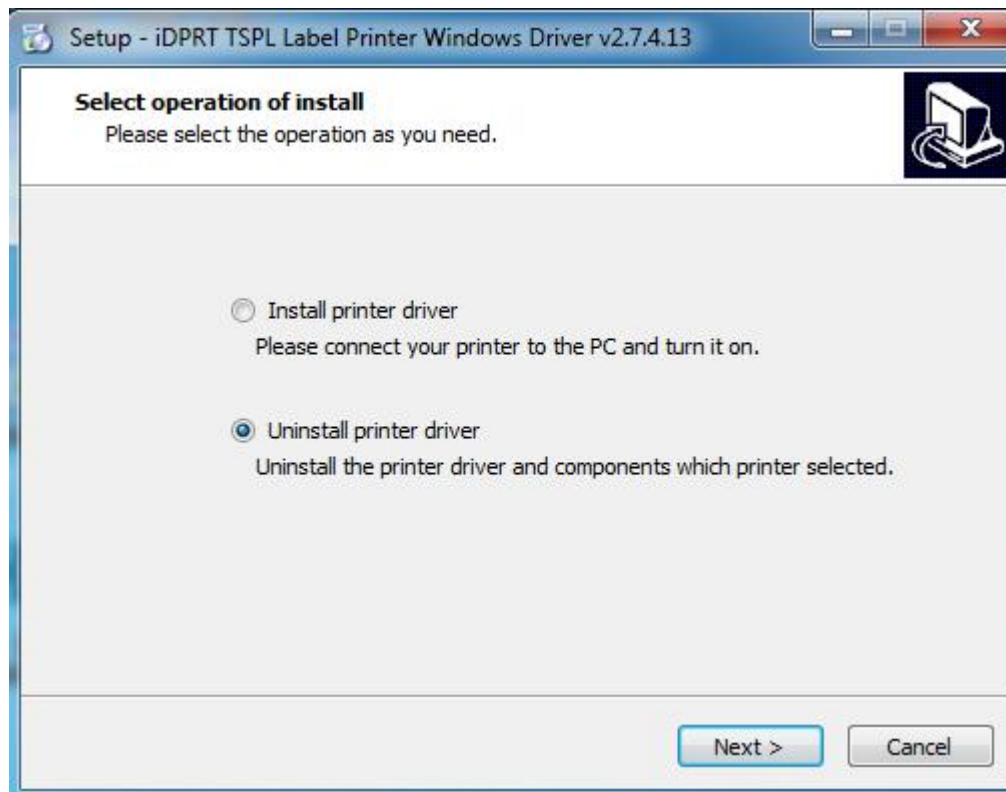


5.4 Removing

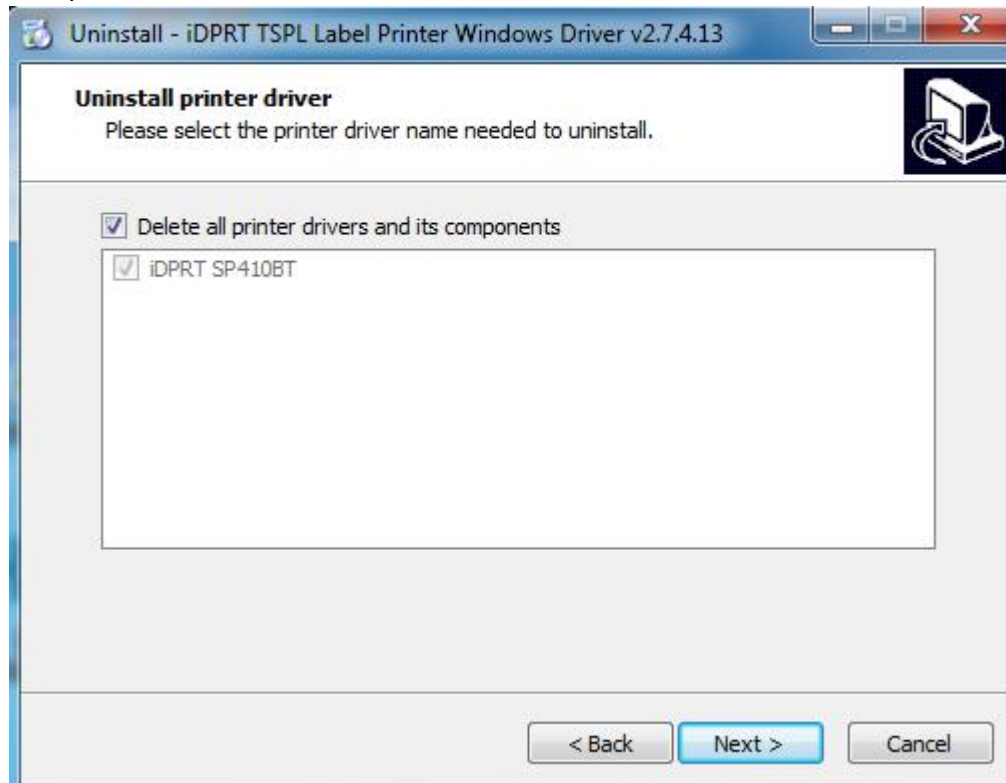


Note: Please turn off the printer or unplug the USB cable before removing the driver.

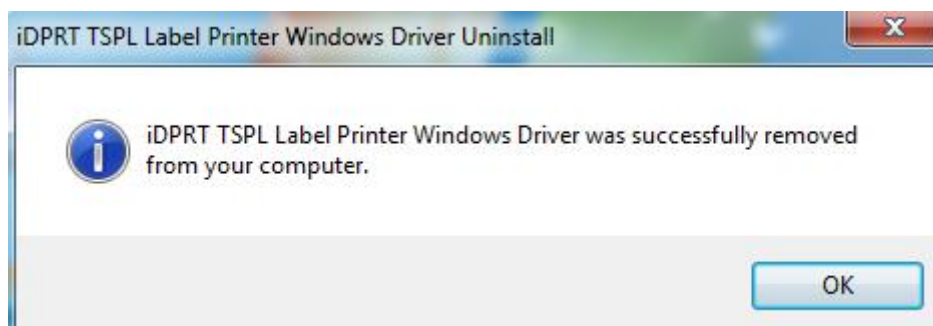
1. Double click Windows Driver.
2. Choose “Uninstall printer driver”, then click “Next”.



3. Choose the printer driver name needed to uninstall, then click "Next".



4. Click "Yes" and "OK".



CHAPTER 6 MAC DRIVER INSTRUCTION

This Driver Installation Manual provides information on installation in macOS operation system.

6.1 Driver Preparation for macOS

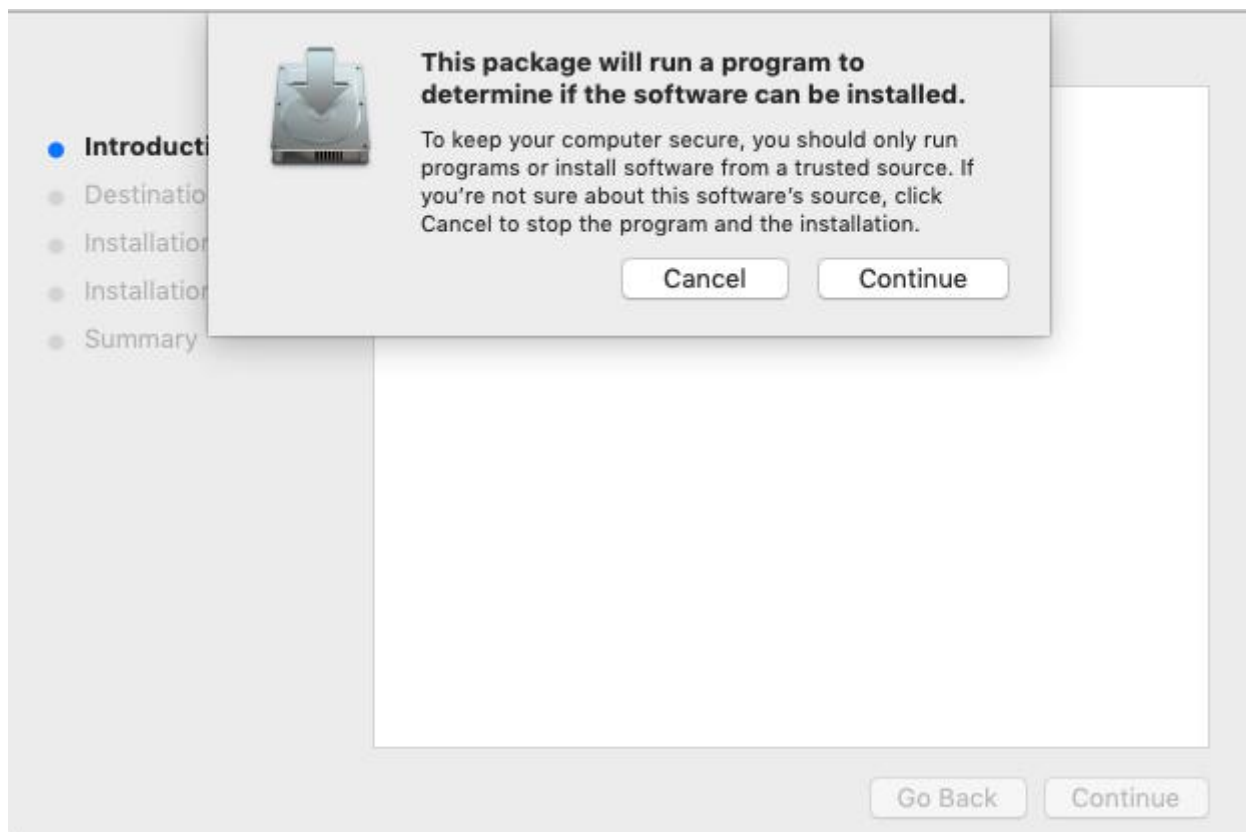
Download the Mac Driver application in www.idprt.com.

6.2 Driver Installation for macOS

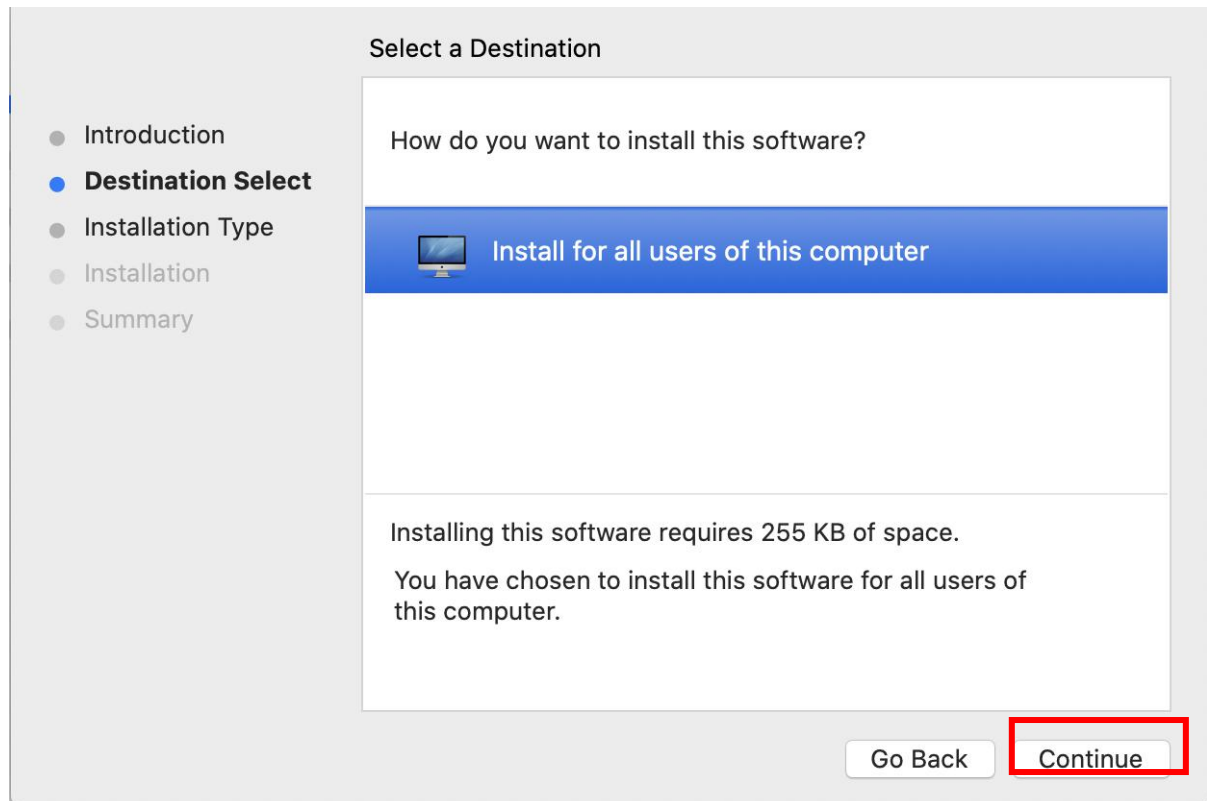


Warning: Under different operating system, the screen has slight difference. Please operate it according to the tips. Take SP410 (macOS 10.15) as example.

1. Double click the Driver, click "Continue".



2. Select a destination and click “Continue”.



3. Choose "Installation Type" and click "Continue"-> "Install".

Custom Install on "MAC"

- Introduction
- Destination Select
- **Installation Type**
- Installation
- Summary

Package Name	Action	Size
<input checked="" type="checkbox"/> Install Driver	Install	73 KB
<input type="checkbox"/> Uninstall Driver	Skip	Zero KB

Space Required: 73 KB Remaining: 40.47 GB

Go Back Continue

Standard Install on "MAC"

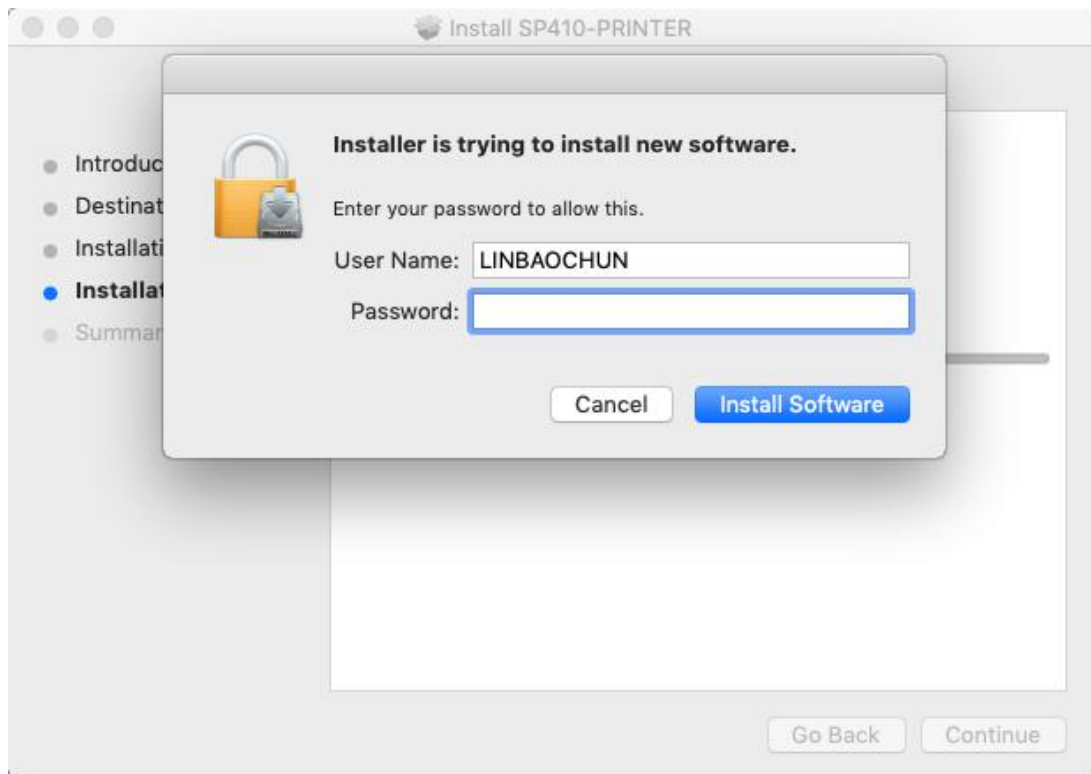
- Introduction
- Destination Select
- **Installation Type**
- Installation
- Summary

This will take 73 KB of space on your computer.

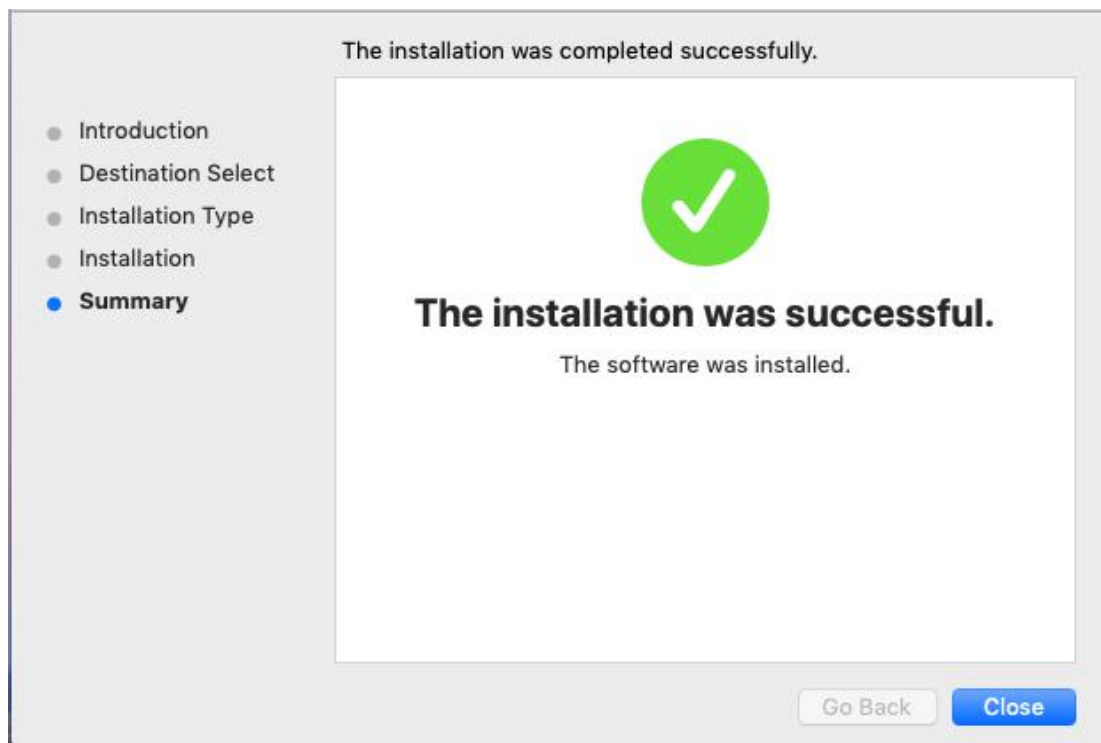
Click Install to perform a standard installation of this software for all users of this computer. All users of this computer will be able to use this software.

Go Back Install

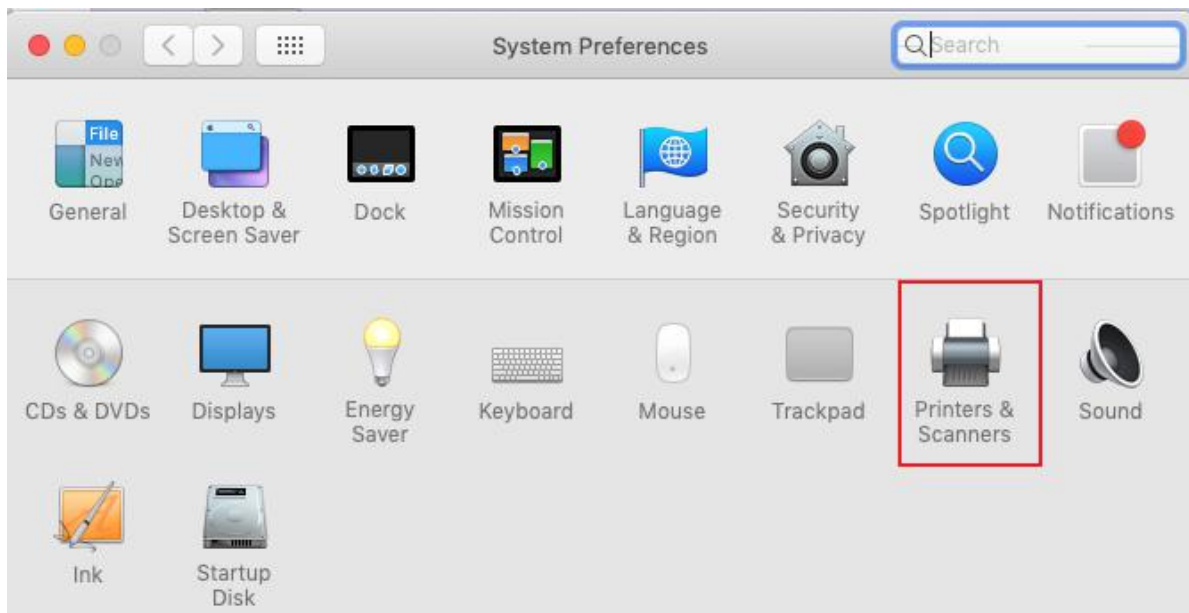
4. Type in the password of your computer.



5.The installation was successful.



6. Turn on the printer and connect it to your computer (for example: via USB cable)
7. Click: Launchpad -> System Preferences -> Printers & Scanners.



8. Under “Printer & Scanner”, printer SP410BT is available.

